

# Development of Mass Stabilisation Technique for Contaminated Sediments



SEDNET, Oslo

27<sup>th</sup> – 29<sup>th</sup> May 2008

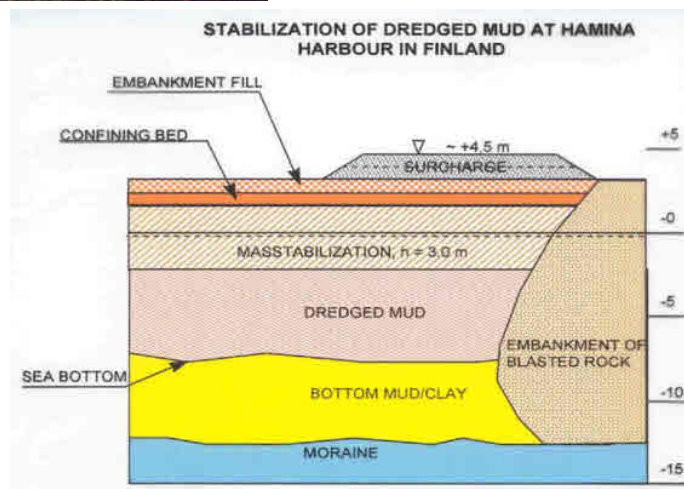
Dr. Pentti Lahtinen, Ramboll Finland Oy

# History. The beginning

Mass stabilisation in Veittostensuo 1993



Mass stabilisation of dredged materials in Hamina Harbour 1996



# Sörnäinen Strand in Helsinki 1998



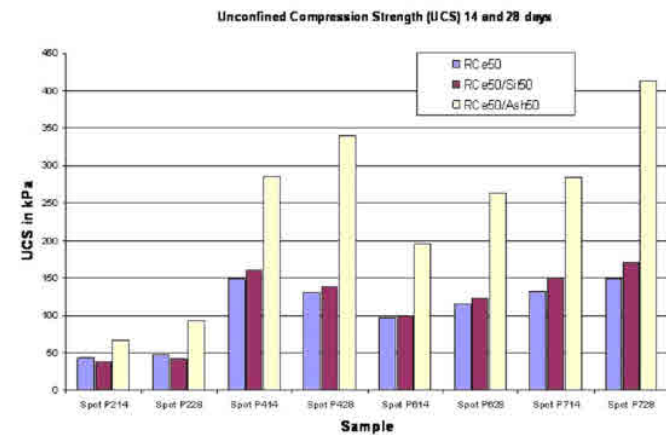
# The pilot project in Trondheim Harbour

## The Pilotproject in Trondheim harbour



## The Pilotproject in Trondheim harbour

Unconfined compression tests – stabilized sediments



Pilotprosjektet Trondheim havn  
 Trondheim Havn SCC SELMER SKANSKA

# New Harbour in Vuosaari 2008, Helsinki



# Vuosaari Harbour, Mass stabilization of TBT-sediment, 2005-2006



# The Importance of Laboratory Tests

## Stabilizers:

- Lime
- Cement
- Lime-cement
- Aggregates
- Industrial by-products (fly ash, blast furnace slag, FGD-residue etc.)

Technical, economical and environmental optimizing by careful binder tailoring



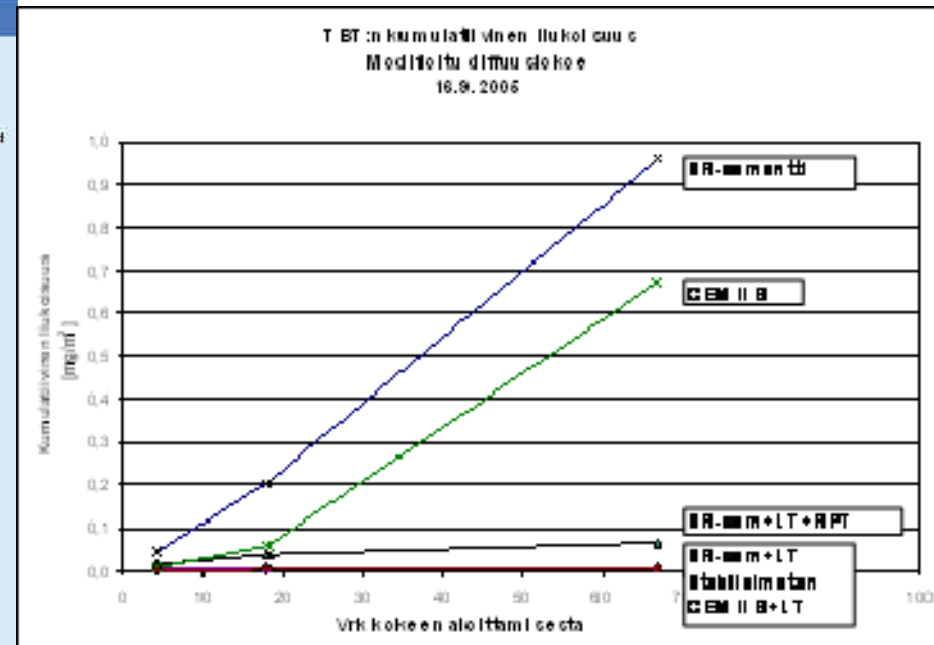
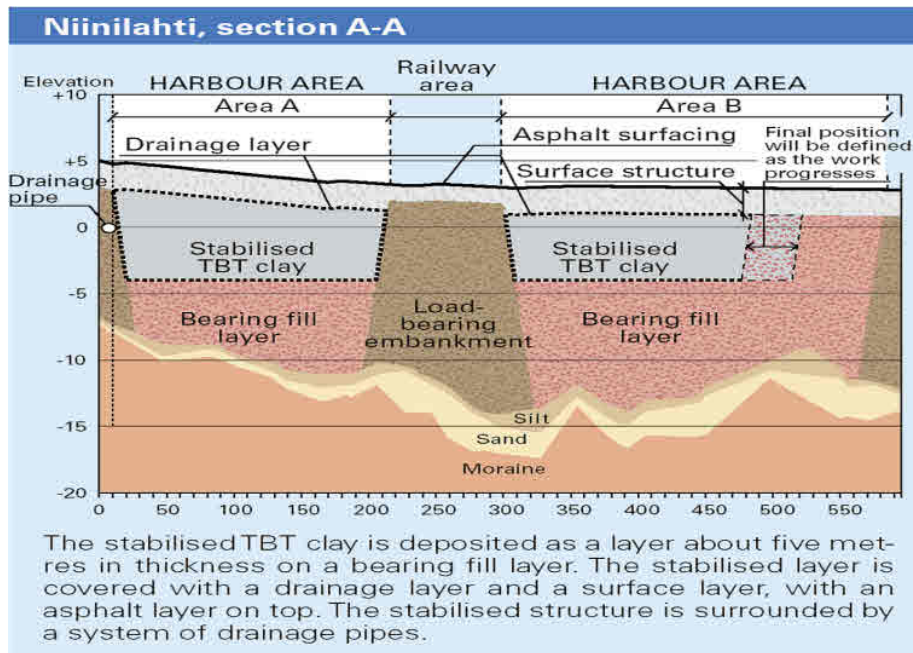
# Binder technology



Binders to be used shall be tested beforehand  
in laboratory (and in field)



# Vuosaari Harbour, Mass stabilization of TBT-sediment, 2005-2006



# Vuosaari Harbour, Mass stabilization of TBT-sediment, 2005-2006



The biggest mass stabilization project in Finland until 2006

Total area ~ 11 hectares

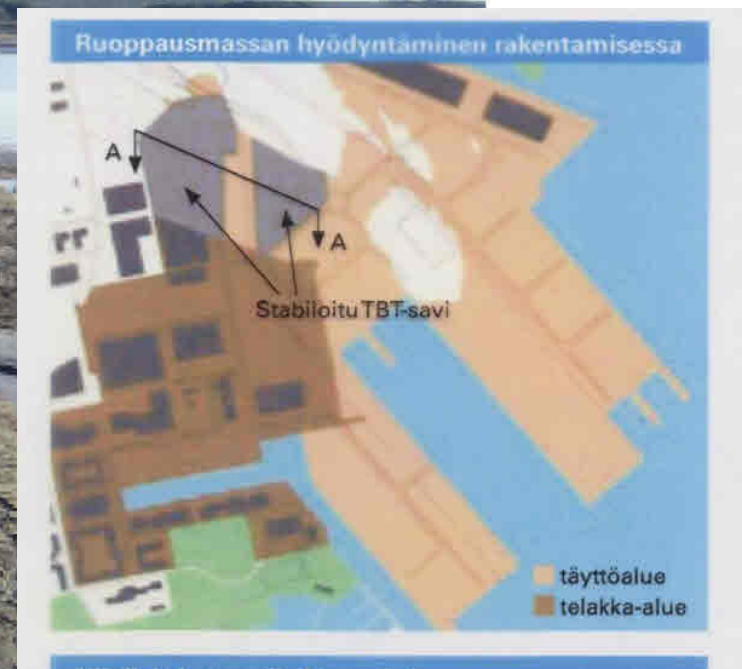
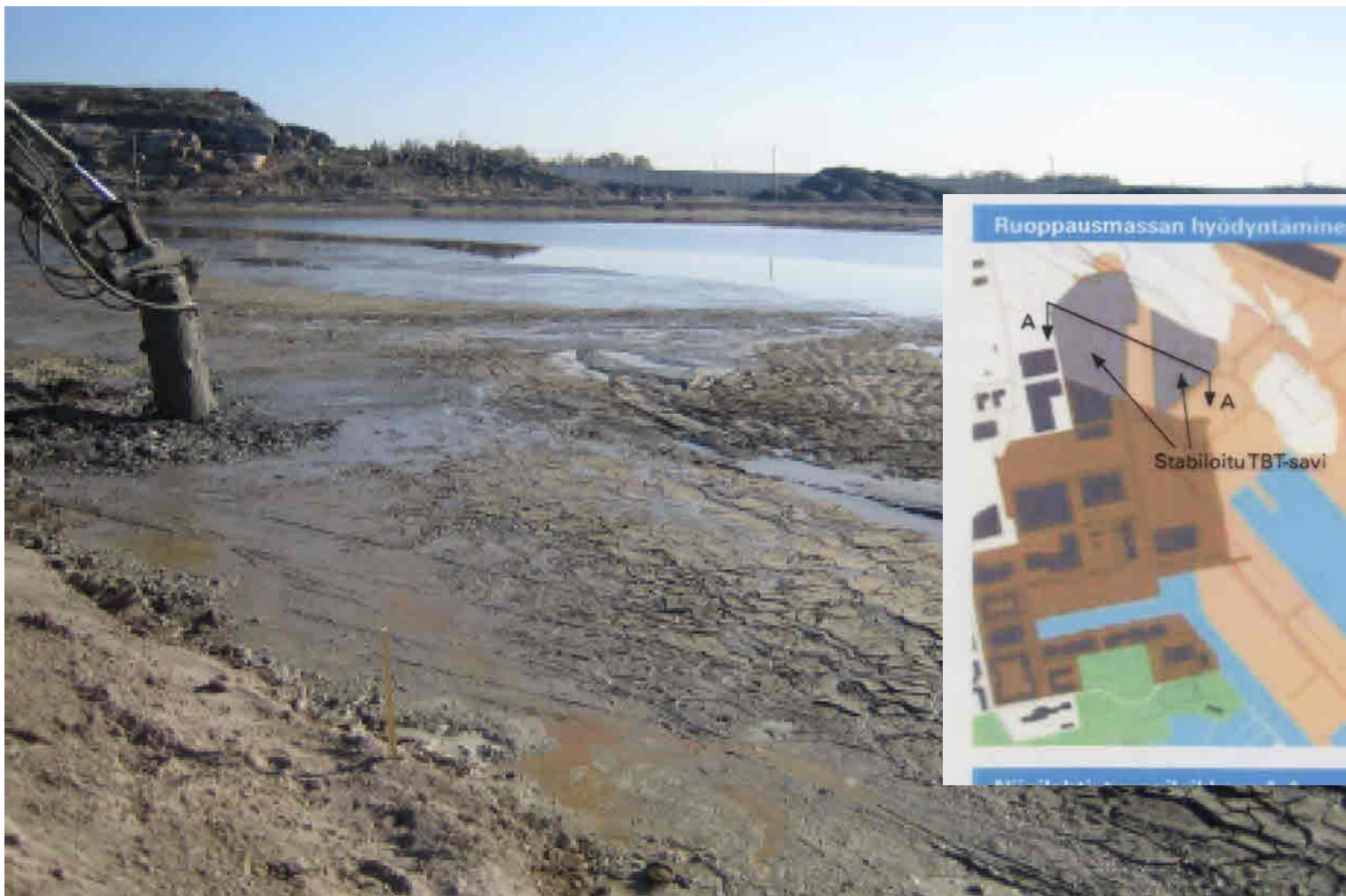
Mean depth was 5 m

Total volume ~ 500 000 m<sup>3</sup>

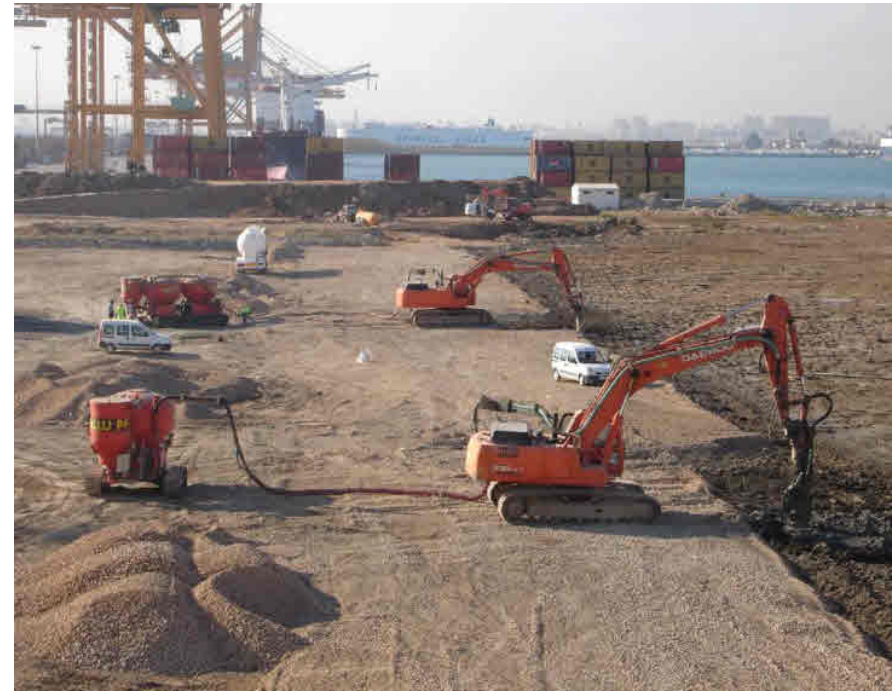
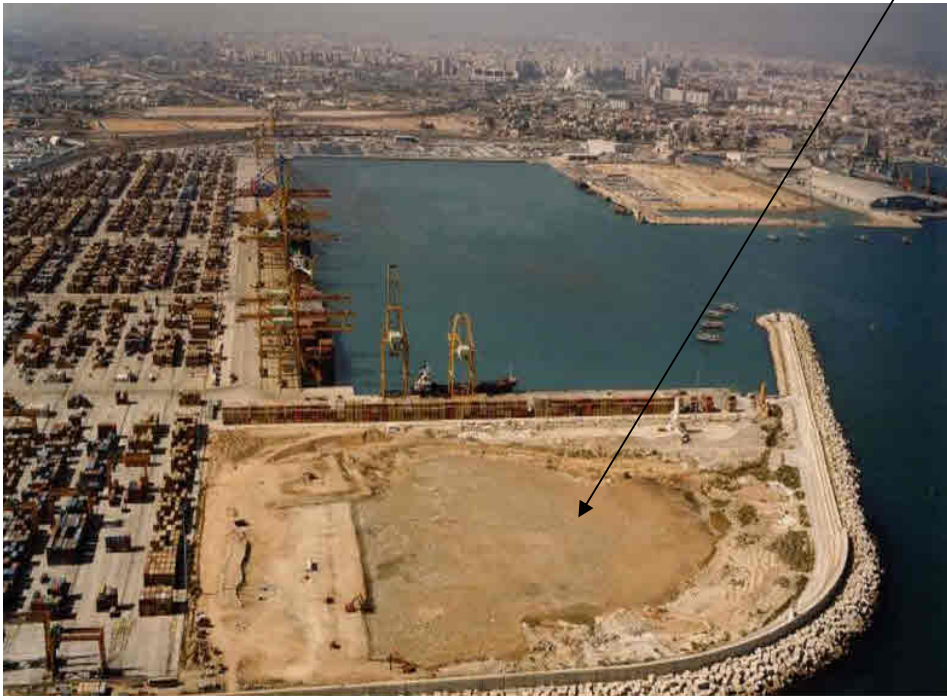
Binding agent was cement by Finnsement (CEM II/A-M (S-LL) 42,5 N); 135 kg/sediment-m<sup>3</sup>; total ~ 70 000 tons



# Vuosaari Harbour, Mass stabilization of TBT-sediment, 2005-2006

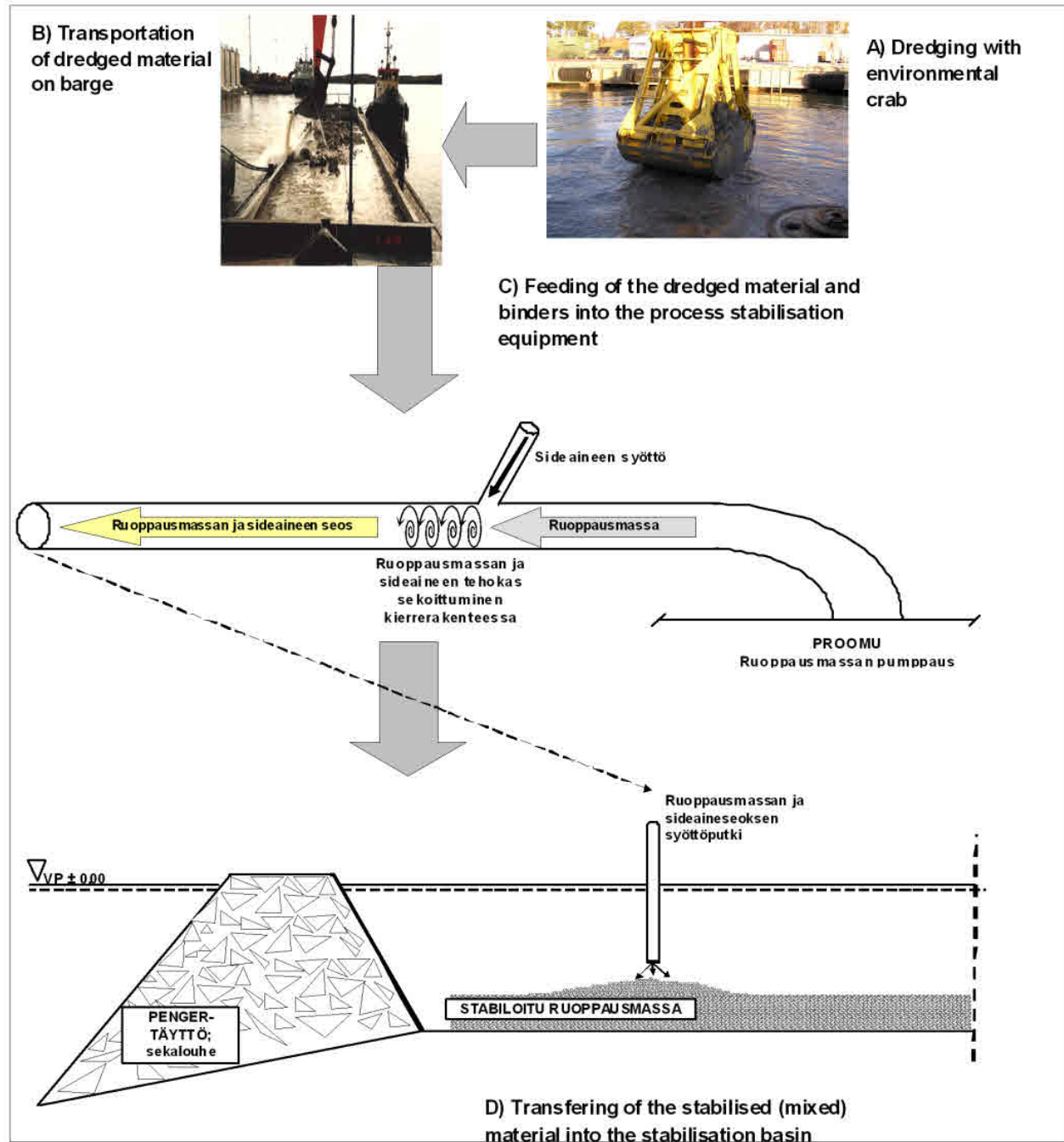


# Valencia in Spain 2005, Mass stabilisation for a container area is ongoing, area of 5 ha





# EU-Life Stable project in Turku Harbour



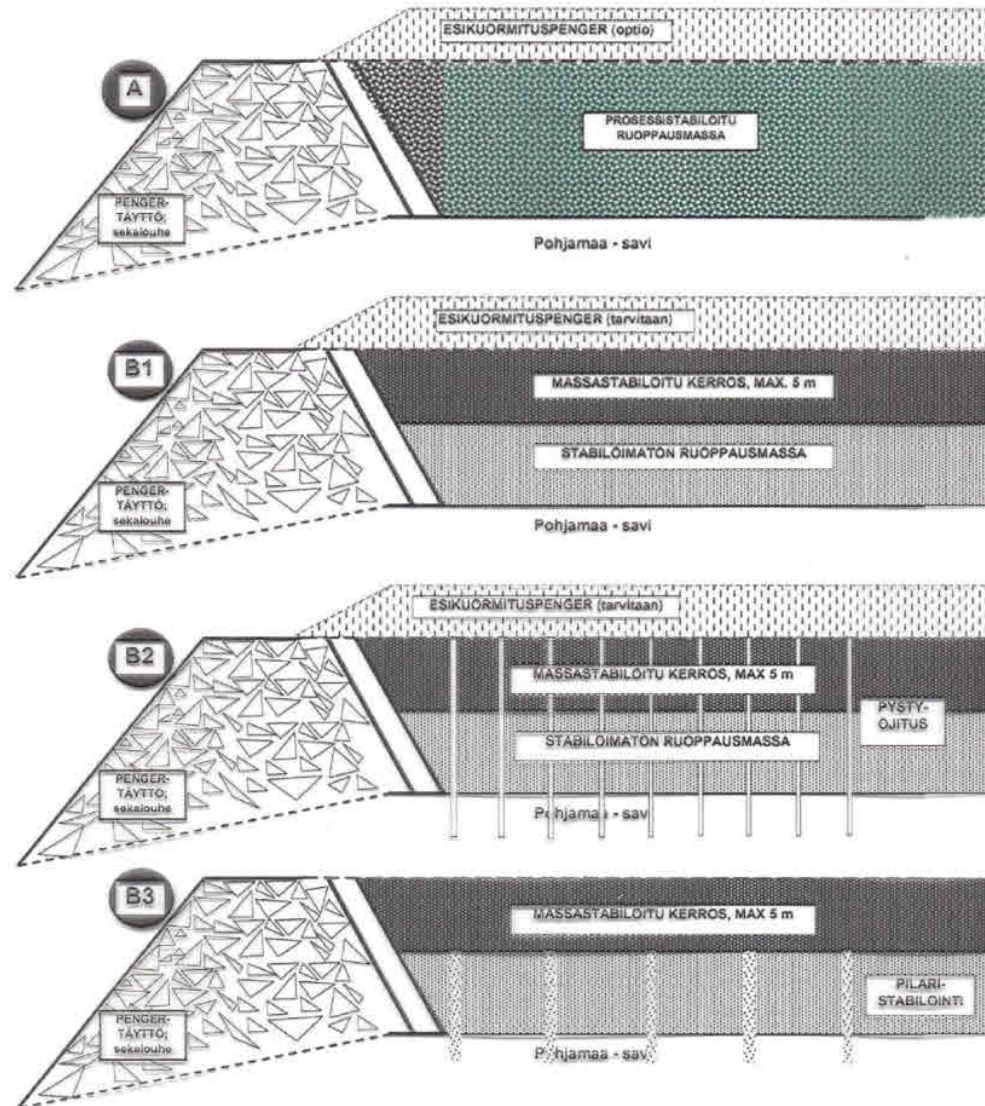
# Various applications of mass stabilisation filling constructions

A. Total process stabilisation

B1 Mass stabilisation on the top, max. 6,0 m

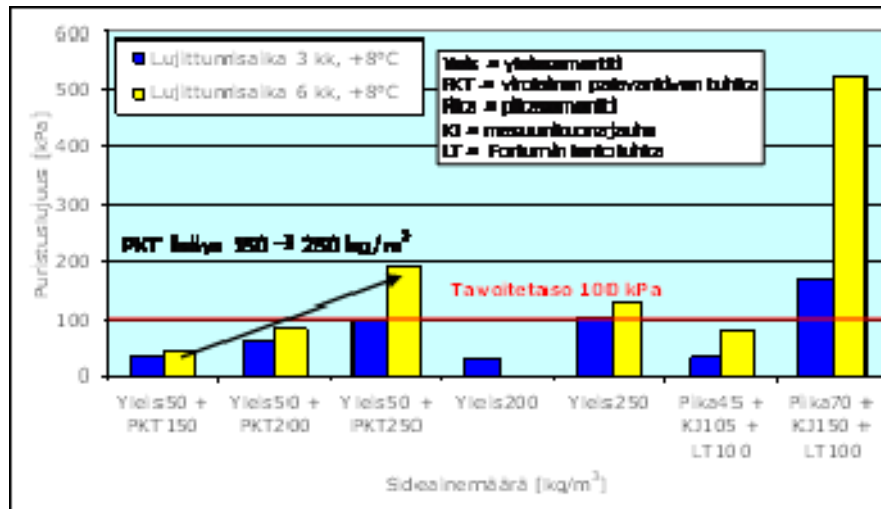
B2 Mass stabilisation and vertical drainage

B3 Mass stabilisation and column stabilisation



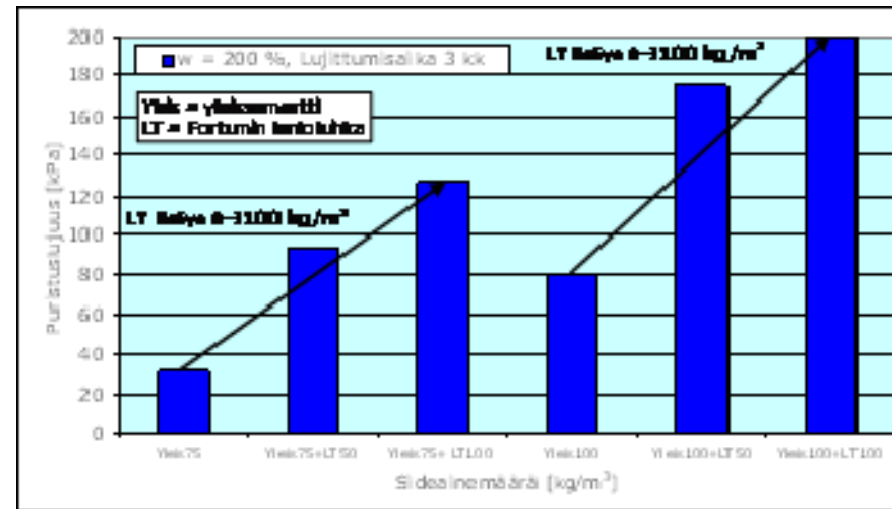
# Stabilisation tests, industrial by-products as binders

Sediment of Aurajoki river



It is very effective and economical to use industrial by-products. In Aurajoki case, the most effective by-products together with cement are coal fly ash plus furnace slag and oil shale ash.

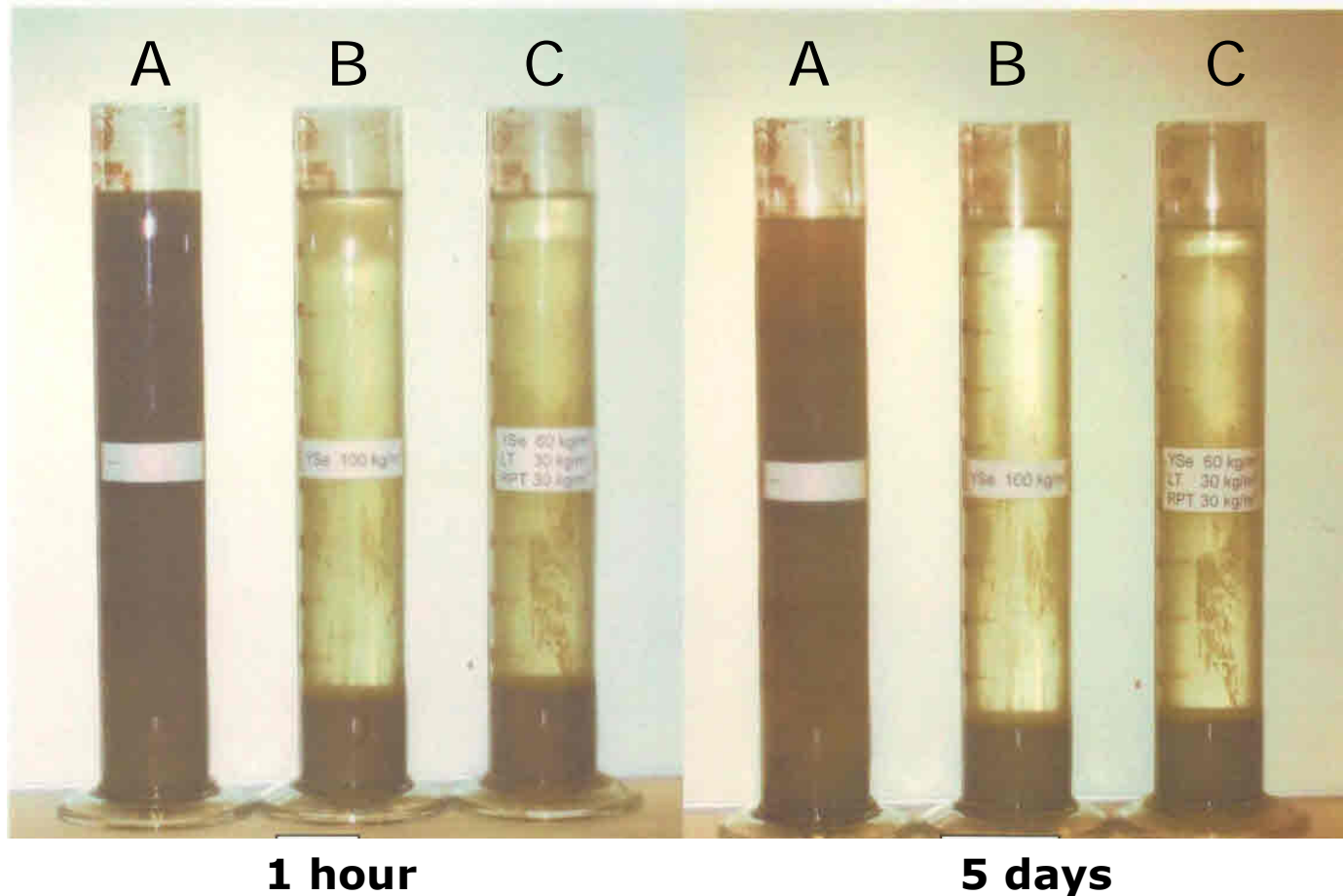
Sediment of Perno fairway



In Perno case, utilisation of coal fly ash is very effective and economical.

By using industrial by-products, the amount of cement can be reduced from 250 kg/m<sup>3</sup> to 50 kg/m<sup>3</sup>.

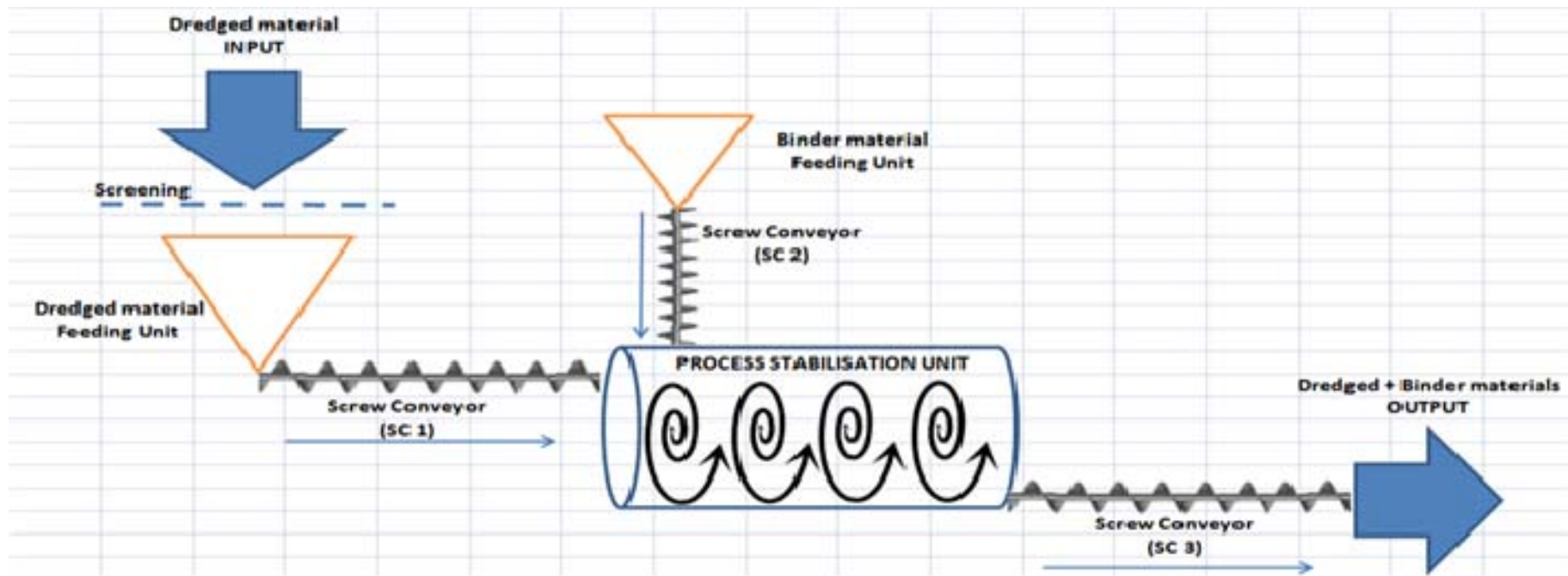
# Laboratory tests of sediments with high water content



A = sediment without binder    B and C = mixtures with various types of binders



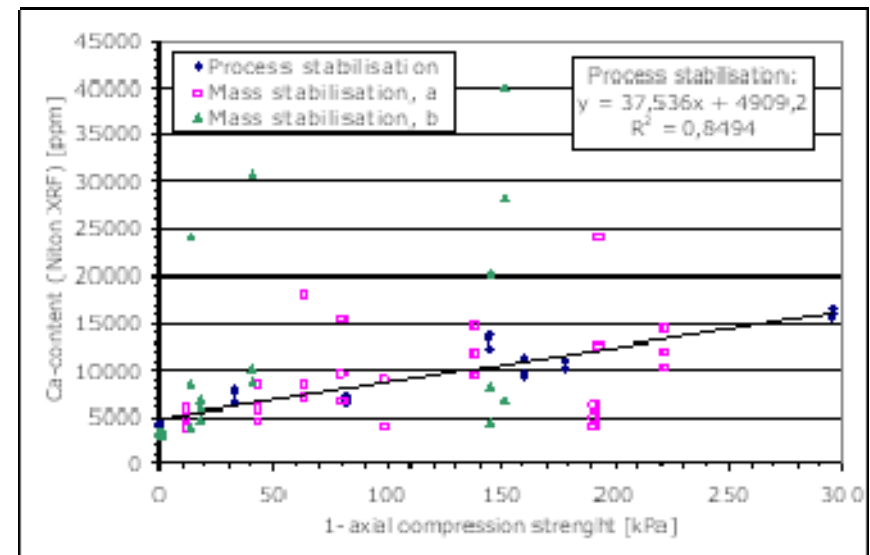
# The principle of process stabilisation



# EU-Life Stable project in Turku Harbour



Prototype of the equipment for process stabilisation



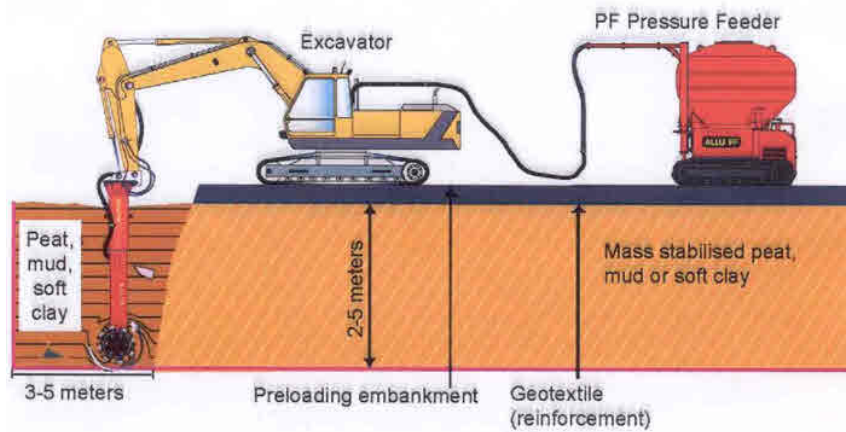
The homogeneity of mass stabilisation compared to process stabilisation

Mass stabilisation in the barge

# Treatment equipments

## Process stabilisation

## Mass stabilisation



## Stack mixer

# Mass stabilization- Main purposes

- Increase soil strength
- Improve deformation properties
- Remediate contaminated soil
- Save costs (transportation of masses etc)
- Save disposal areas
- Save natural aggregates and rock ballast