



New Substances

THAT ARE EMERGING IN THE LIGHT OF THE ENERGY TRANSITION
AND ARE RELEVANT FOR SEDIMENTS

„New“ or „emerging“ substances

- not necessarily new chemicals
- ..but those, that we (society) have only currently paid attention to.
- not included in routine monitoring programmes (yet)
- potentially provide an environmental risk
- fate, behaviour and (eco-)toxicological effects not (well) understood
- no effect thresholds established

Energy Transition

Transformation of the global energy sector from fossil-based to zero-carbon sources, reducing CO₂ emissions
e.g. cars: from gasoline-fueled to hybrid to electric vehicles....



TIL the Toyota prius is described as "the biggest user of rare earths of any object in the world" as each battery pack uses 10–15 kg (22–33 lb) of lanthanum, and each electric motor contains 1 kg (2 lb) of neodymium

Emerging Substances in the Light of the Energy Transition are Metals.

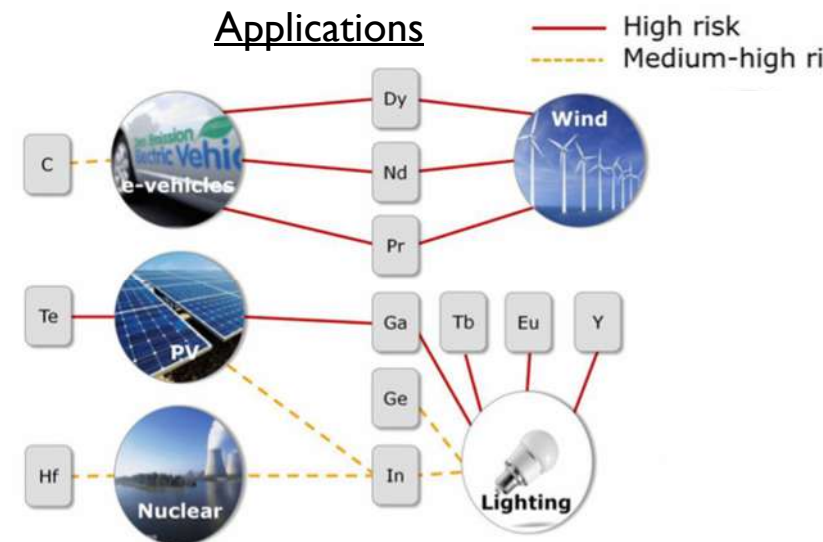
„Good intentions do not always go hand in hand with good consequences....“

Main Technology Critical Elements (TCE)

TCE are trace elements of critical economic importance that are used in an expanding list of emerging technologies.

1 H Hydrogen																	2 He Helium	
3 Li	4 Be Beryllium																	10 Ne Neon
11 Na Sodium	12 Mg Magnesium																	18 Ar Argon
19 K Potassium	20 Ca Calcium	21 Sc Scandium	22 Ti Titanium	23 V Vanadium	24 Cr Chromium	25 Mn Manganese	26 Fe Iron	27 Co Cobalt	28 Ni Nickel	29 Cu Copper	30 Zn Zinc	31 Ga Gallium	32 Ge Germanium	33 As Arsenic	34 Se Selenium	35 Br Bromine	36 Kr Krypton	
37 Rb Rubidium	38 Sr Strontium	39 Y Yttrium	40 Zr Zirconium	41 Nb Niobium	42 Mo Molybdenum	43 Tc Technetium	44 Ru Ruthenium	45 Rh Rhodium	46 Pd Palladium	47 Ag Silver	48 Cd Cadmium	49 In Indium	50 Sn Tin	51 Sb Antimony	52 Te Tellurium	53 I Iodine	54 Xe Xenon	
55 Cs Caesium	56 Ba Barium	57 La Lanthanum	58 Ce Cerium	59 Pr Praseodymium	60 Nd Neodymium	61 Pm Promethium	62 Sm Samarium	63 Eu Europium	64 Gd Gadolinium	65 Tb Terbium	66 Dy Dysprosium	67 Ho Holmium	68 Er Erbium	69 Tm Thulium	70 Yb Ytterbium	71 Lu Lutetium	86 Rn Radon	
87 Fr Francium	88 Ra Radium	89 Ac Actinium	90 Th Thorium	91 Pa Protactinium	92 U Uranium	93 Np Neptunium	94 Pu Plutonium	95 Am Americium	96 Cm Curium	97 Bk Berkelium	98 Cf Californium	99 Es Einsteinium	100 Fm Fermium	101 Md Mendelevium	102 No Nobelium	103 Lr Lawrencium		

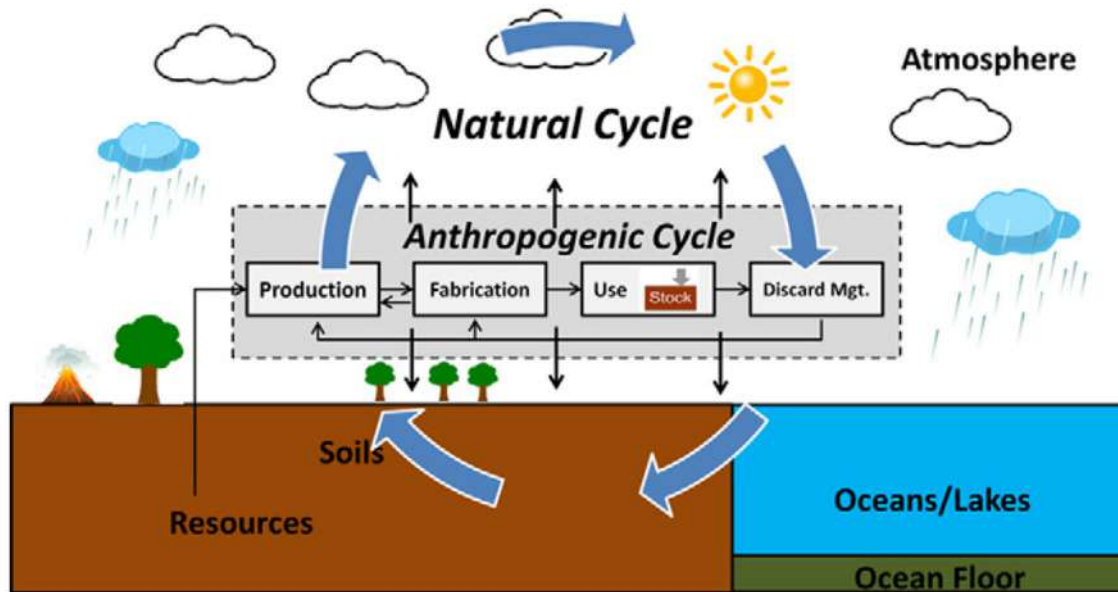
- TCE (Cobelo-García, Filella et al. 2015)**
- Platinum group elements (PGE)
 - Lanthanides and Yttrium (REY)
 - Other elements



(Source: COST Action TDI407)

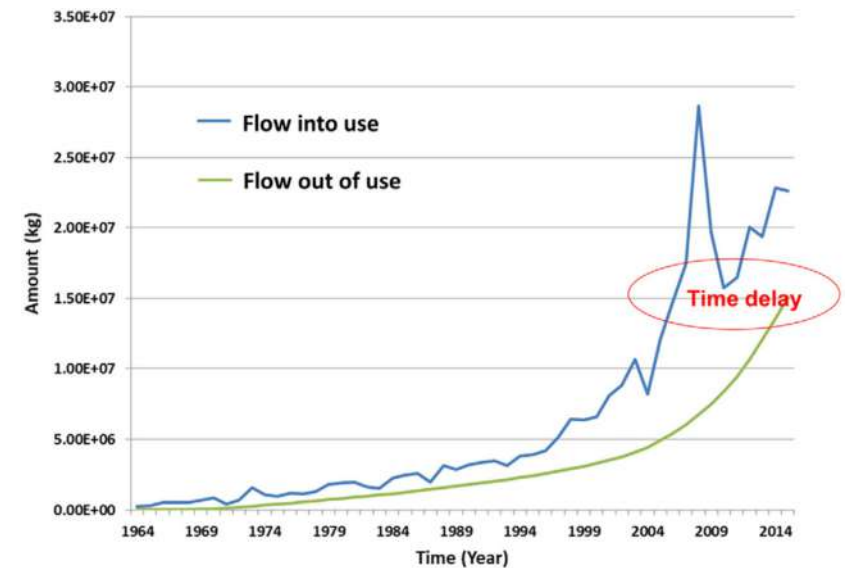
<https://rmschools.isof.cnr.it/resources/energy-critical-elements/>

Overlap of natural and anthropogenic cycles (Nuss and Blengini 2018)



Major environmental impact:

- Mining
- Production and use
- After-use phase (time delay of about 10 yrs.)





Environmental risks from TCE – what do we / don't we know?

Platinum group elements (Batley and Campbell 2022)

Environmental concentrations/distribution	Aquatic toxicity
Very low concentrations in waters (< 1 ng/L)	Effects may turn up at > 100 ng/L (Pd)

Current data suggest: no risk to water living organisms

BUT:

- PGE-concentrations seem to rise
- Data on chronic toxicity are lacking
- Even data on acute toxicity are scarce (especially marine)
- No data on sediment toxicity, even though concentrations in sediments can be high in areas with heavy vehicle traffic.

Risk for sediment organisms?

Lithium (Batley and Campbell 2022)

Environmental concentrations/distribution	Aquatic toxicity
Surface water: 1 – 10 µg/L (freshwater) 170 µg/L (marine waters)	Speciation in water is similar to K^+ , Mg^{2+} , Ca^{2+} → Toxicity probably very low

Highly soluble, no complexation (no issue for sediments)
Current data suggest: no risk to water living organisms

Li is highly bioavailable, but does not seem to be toxic
Na-antagonism: Na prevents Li toxicity

Assumed to be of very low toxicity (at current environmental concentrations):
Gallium, Indium, Germanium, Rhenium, Tellurium, Niobium, Tantalum

Thallium (Batley and Campbell 2022)

Environmental concentrations/distribution	Aquatic toxicity
1.3 – 20 ng/L (seawater, rivers) Mining areas: up to 1000 µg/L 2 oxidation states (I, III) Tl(I): mostly present as free ion, or $(\text{CH}_3)_2\text{Tl}^+$ Tl(III): binding to humic acid	Complex speciation → toxicity still unclear Could be similar to copper and cadmium Tests with <i>D. magna</i> : NOEC of

There may be a risk **in wastewater streams**, but yet, no **WQ** guideline values could be derived.



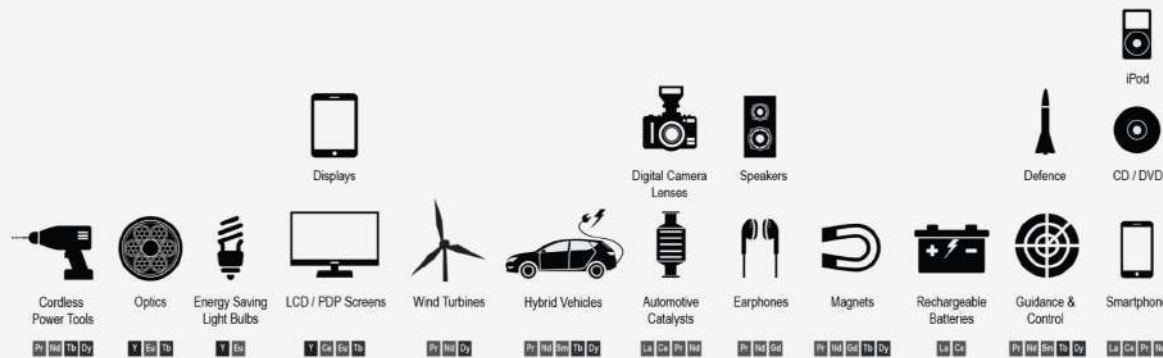
But TikTok knows better



Rare Earth Metals

RARE EARTHS AT A GLANCE

APPLICATIONS



CLASSIFICATION



A group of 17 elements:
The lanthanide group
and yttrium and scandium

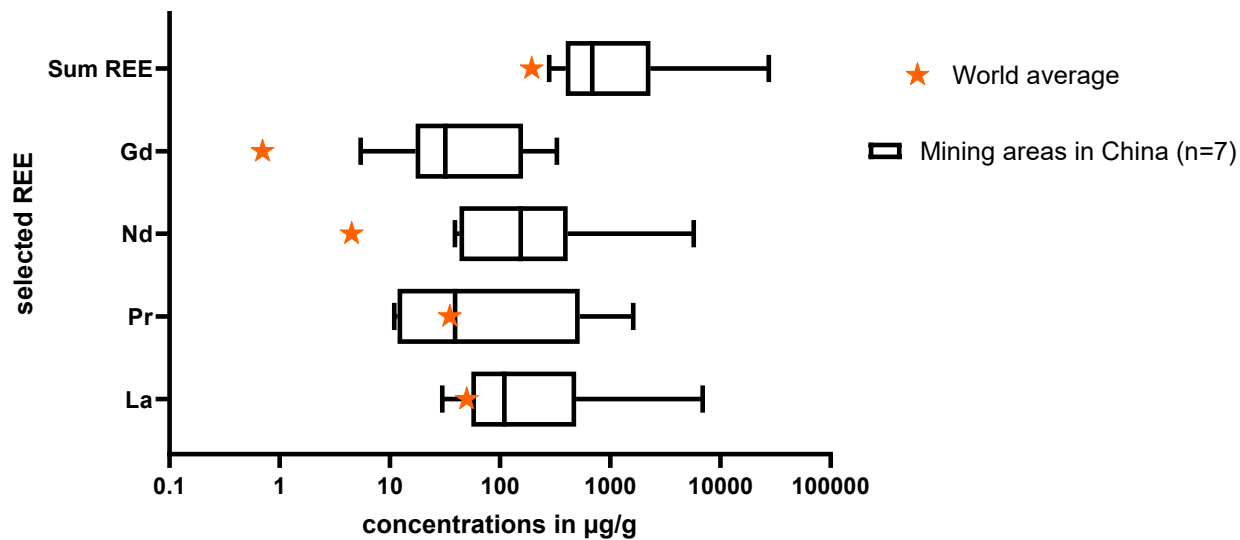
Properties:
Magnetic (Nd, Pr, Dy)
Optical (fluorescing – e.g. Eu)
Catalytical (La, Ce)
Thermic (Sm)

.....

Source: UNCTAD Secretariat from Global Minerals Group LLC, US Geological Survey, 2011, http://www.usgs.gov/hotnews/publications/rare_earth/; Committee of a Glance: Special issue on rare earths, UNCTAD 2014, <http://pubsonline.informaworld.com/doi/abs/10.1080/2158-5463.2014.941111>; © China Value Risk

Rare Earth Metals

REE concentrations in soil samples in Chinese mining areas



Data from Liang et al., 2014

A group of 17 elements:
The lanthanide group
and yttrium and scandium

Soil contamination reaches magnitudes of mg/g

Reported anthropogenic anomalies in water bodies (Tepe, Romero et al. 2014)

River / Water Bodies	Country	REE	Source
Weser	Germany	Gd	Kulaksiz & Bau, 2007
Rhine	Germany	La, Sm, Gd, Ce	Kulaksiz & Bau, 2013
Atibaia River	Brazil	Gd	de Campos & Enzweiler, 2016
San Francisco Bay	USA	Gd	Hatje et al. 2016
Hérault River	France	Gd	Rabiet et al. 2009
Teltow Channel	Germany	Gd	Knappe et al. 2005
Wupper	Germany	Gd	Bau & Dulski 1996
Rhine Estuary	The Netherlands	Nd, Pr, Sm	Bakkenist & van de Wiel 1995
Tagus Estuary	Portugal	Y	Brito et al. 2018
Tokio Bay	Japan	Gd	Nozaki et al. 2000

Of concern?

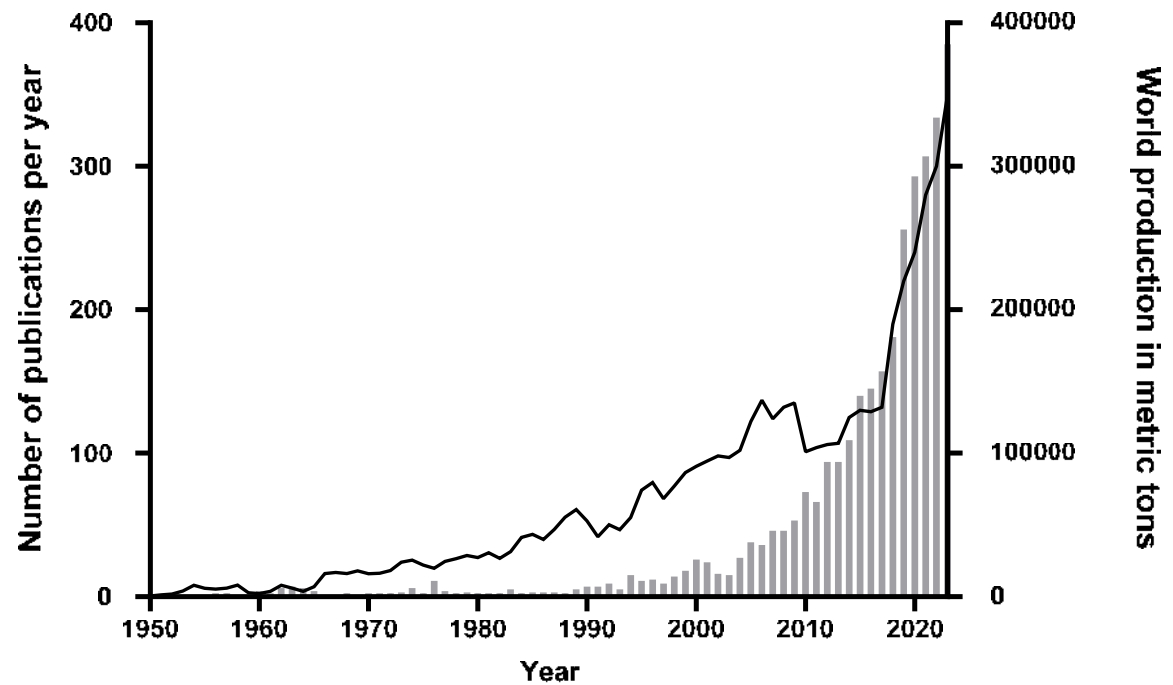
Challenges in risk assessment for rare earth elements

- Number of publications increasing with world production (Revel, van Drimmelen et al. subm)
- Still relative few bioassay data available
- Complexation of REE with e.g. phosphate complicate ecotox tests (e.g. algae tests)
- Not clear, how water chemistry relates to REE toxicity
- What is the bioavailable species? (Ln^{3+} ?)
- Accumulation in sediments → sediment toxicity and impact on benthic-pelagic coupling?



(2020 – 2024)

■ publications with "rare earth" and "tox*" as listed in Scopus

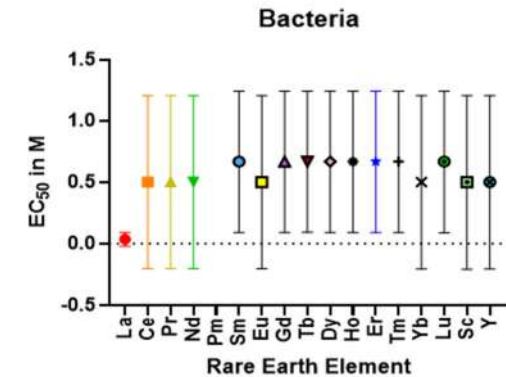
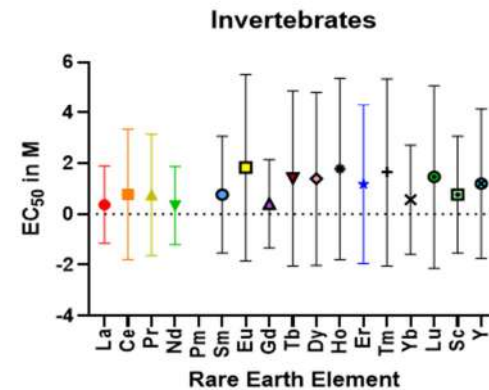
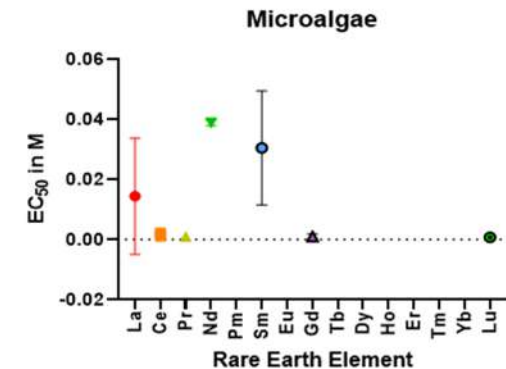
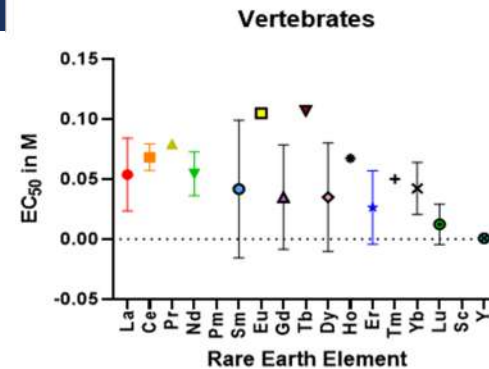


(Revel, van Drimmelen et al. , subm)

Ecotoxicological data on REE (Revel, van Drimmelen et al, subm.)

(Publications, validated acc. to Klimisch criteria)

- 26 studies were performed on freshwater, only few on sediment
- Testorganisms were mostly invertebrates (crustaceans)
- Variations in EC_{50} are large
- Data on microalgae are scarce → Complexation with phosphate masks REE toxicity (our data, pub. in prep)



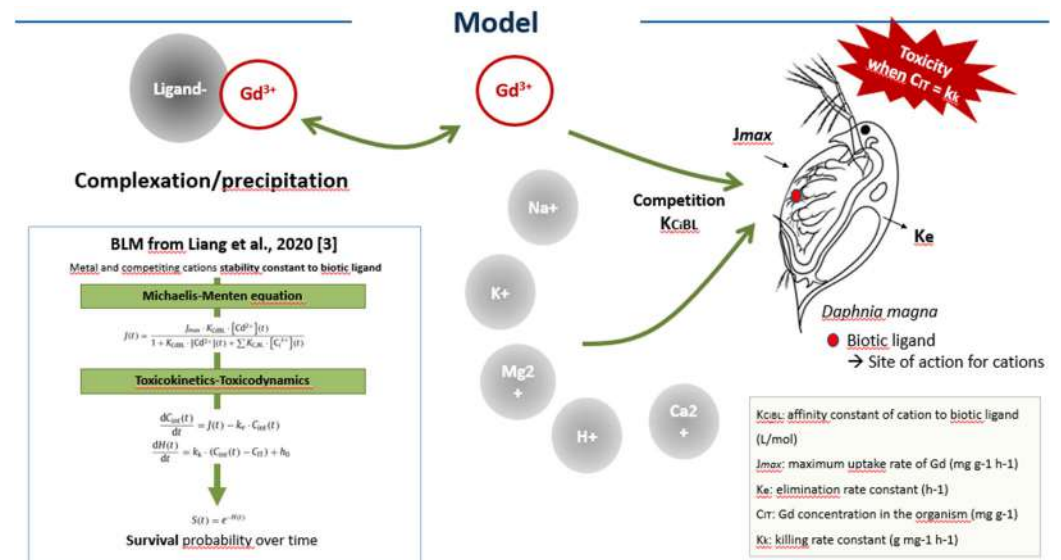
Range of EC₅₀ values for REE (freshwater)

The influence of water chemistry on REE toxicity: Development of a Biotic Ligand Model for gadolinium (Revel et al, in prep)

- pH above 7.7 reduces Gd toxicity
- Ca^{2+} , Mg^{2+} , and K^{+} compete with Gd
- Free ion concentration was the available fraction.

The model predicted toxicity in most contaminated, natural water samples well.

→ The model could improve risk assessment of REE.



Difference in mode of action in Daphnids when short-term exposed (72 days)

- La (low toxicity): confined to the intestinal tract
- Gd (elevated toxicity): distributed throughout the tissue

La less soluble than Gd:

→ uptake of solid substance or precipitate formation in the gut.

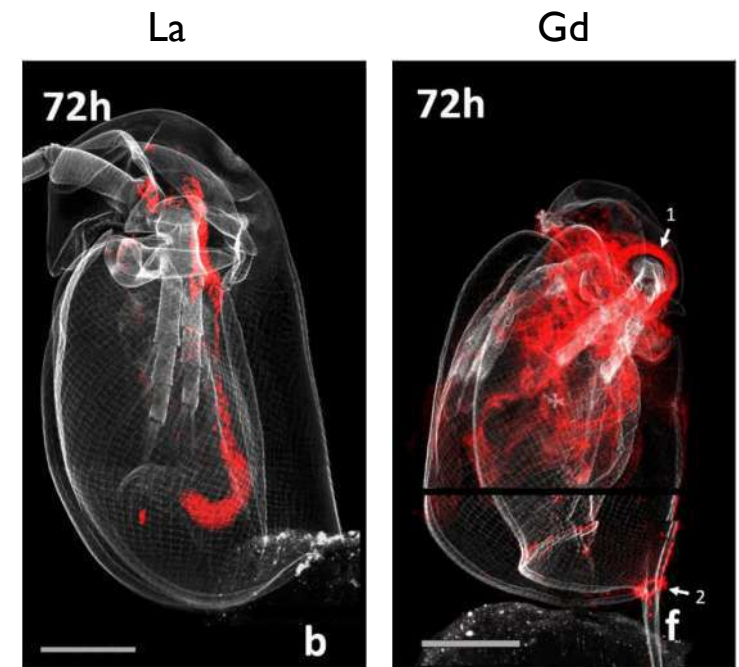
→ lower toxicity of precipitates

→ Free ions are more effective over 72 hours. (Revel et al. 2023)

BUT:

Exposure studies for 7 days showed, that also precipitates in the gut can adversely affect the organisms (Revel et al. 2024)

→ **Implications for the risk for sediment organisms?**



Impact of REE on sediment organisms and benthic-pelagic coupling? (van Drimmelen et al., subm.)

Open questions:

- Toxicity of sediment-bound REE?
- Do sediment organisms incorporate REE precipitates?
- Fate of REE during resuspension/sedimentation cycles?
- How do REE affect multi-species systems?



Summary

Emerging substances in the light of the energy transition are metals.

TCE are increasingly mined and will therewith end up in the environment.

Major TCE are the PGE and the REE (and a few others)

Of these, PGE, thallium and REE might be most important to look at, but toxicity data are scarce.

Complex speciation complicates risk assessment.

Toxicity even differs between chemically similar elements (e.g. lanthanides)

Very little is known on sediment toxicity – e.g. uptake of precipitates by benthic organisms.

With TCE – we have more questions than answers. It's time to start working on it!

Impact of (emerging) substances on the BU of sediments

**Different approaches taken within different
programs within the USA and the EU**

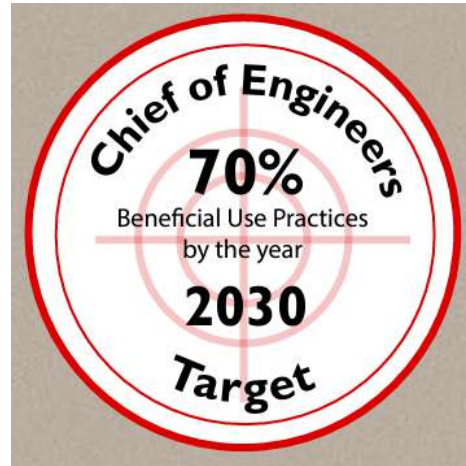
Dr. Arjan Wijdeveld

04-06-2024

Why now?

High ambitions for 2030 in the USA when it comes to BU of sediment.

Recent discussion (March 2024) on state of science/industry on how to deal with contaminants.



EU Soil Strategy (2030) and WFD end of 3rd management cycle.

Impact of substances of possible concern

A banner for a workshop with a background image of a lake and mountains. The text on the banner reads: "Contaminated Sediment Beneficial Use Workshop", "Sponsored by Sediment Management Work Group (SMWG) in collaboration with the USACE ERDC", and "A collaborative workshop to discuss the state of the science and industry around sediment beneficial use, with a focus on contaminated sediment reuse opportunities".

Contaminated Sediment Beneficial Use Workshop

Sponsored by Sediment Management Work Group (SMWG) in collaboration with the USACE ERDC

A collaborative workshop to discuss the state of the science and industry around sediment beneficial use, with a focus on contaminated sediment reuse opportunities

Contaminated Sediment Beneficial Use Workshop
Washington, D.C.
March 26 and 27, 2024



Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

Observations for the **Superfund sites**¹: BU of sediments, when remediation takes place, is not a specific criterium:

EPA

- Threshold Criteria: All alternatives must meet threshold criteria (except for the no action alternative)
 - Overall protection of human health and the environment
 - Compliance with ARARs (Applicable or Relevant and Appropriate Requirements)
- Balancing Criteria:
 - Used to compare each alternativeLong-term effectiveness and permanence
 - Reduction of toxicity, mobility or volume through treatment
 - Short-term effectiveness
 - Implementability
 - Cost
- Modifying Criteria
 - State acceptance
 - Community acceptance

¹) As solution under the Comprehensive Environmental Response, Compensation, and Liability Act (**CERCLA**)

Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

Observations for the **Superfund sites**: Beneficial Use can conflict with treatment:

EPA

- If beneficial use is being considered, any treatment or other technologies should be discussed at this time so that treatability studies can be scoped and conducted.
- Treatability studies can also be performed during the remedial design or remedial action phases. If the results of the treatability studies lead to changes in the remedy selected in the Record of Decision, a modification of the ROD (Explanation of Significant Differences or ROD Amendment) may be needed.

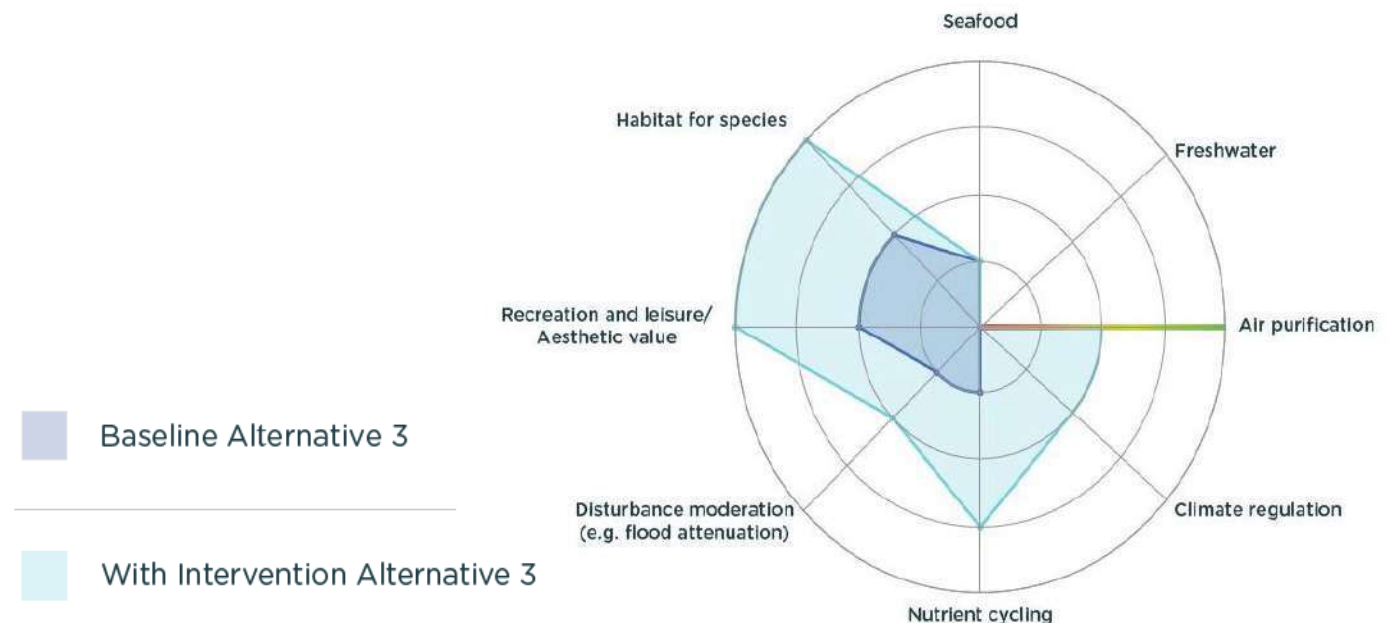
What makes emerging compounds (or substances of possible concern in the EU) even more scary for BU of sediments on superfund sites is that *not removing* contaminated sediment from the site might lead to *a follow up responsibility* for the parties when an emerging compound is exceeding a (new) threshold (no 'ne bis in idem').

Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

Observations for the **Superfund sites**: Cost is only one of nine criterium, alternative benefits like Ecosystem Services (LCA) are hard to justify.

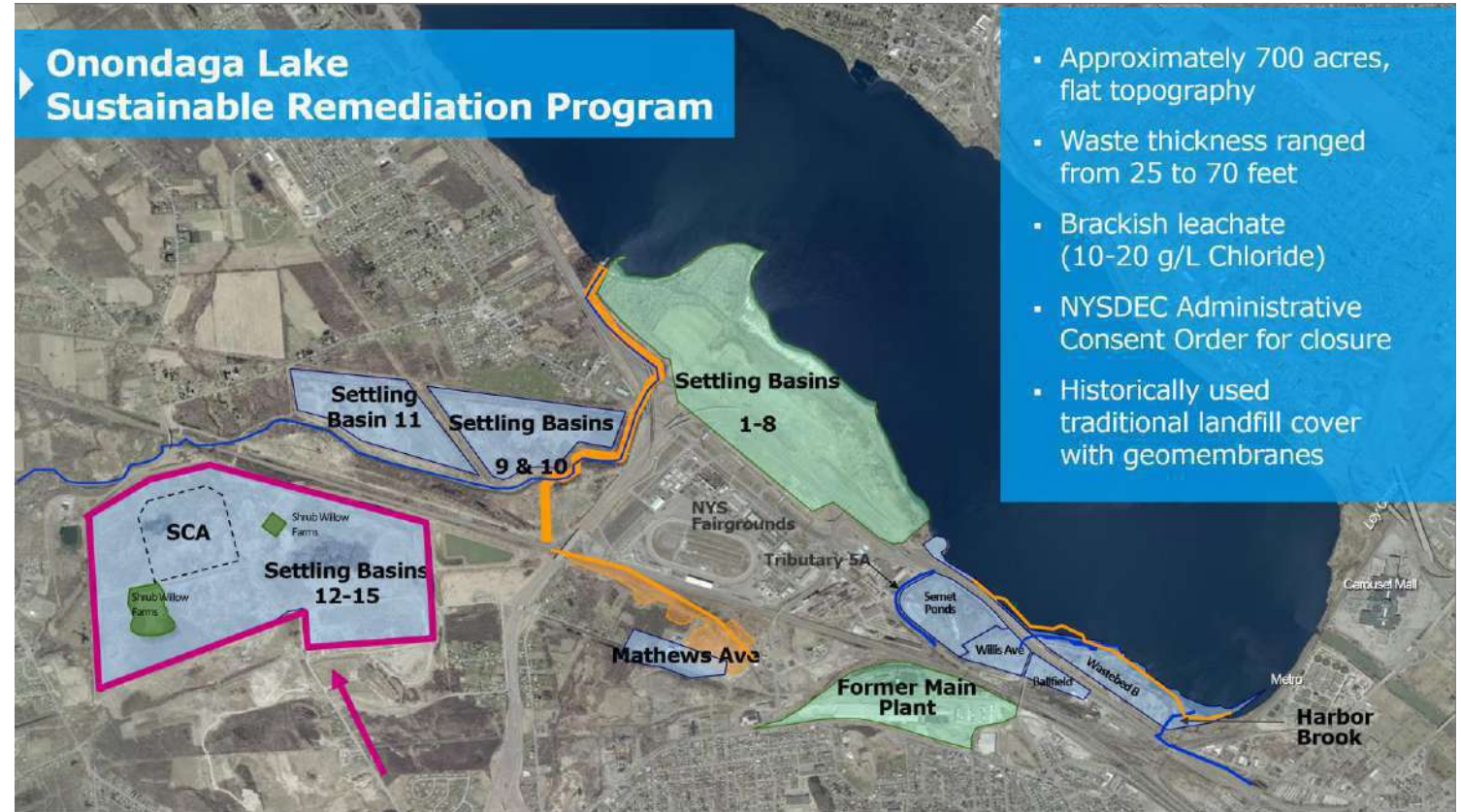
In Conclusion: *Superfund sites, regulated by the nine EPA criteria, might not be the best place for BU of contaminated sediments, since there is a limited incentive for BU benefits and emerging compounds are a risk.*



Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

But there are USA projects with BU of contaminated sediments as an alternative solutions for clean up, often under state regulation.



Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

Major Conservation Benefits:

- Over 250 vascular plant species (170+ native)
- 200% cover
- Productive and complex habitat
- Dozens of wildlife species
- Locally-significant pollination source



Integrating ecosystem functions and biological conservation into the remedy benefits

Estimated savings greater than \$10M

Avoided import of 3M CY of offsite cover material

Equivalent leachate minimization performance

Enhanced landscape diversity

Restored rare plant communities

Renewable biomass energy sources

Eliminated environmental impacts and costs associated with mining and moving 3MM CY of sediment

Maximum benefits are realized when habitat and restoration values are fully integrated with site-wide design

Contaminated Sediment Beneficial Use Workshop

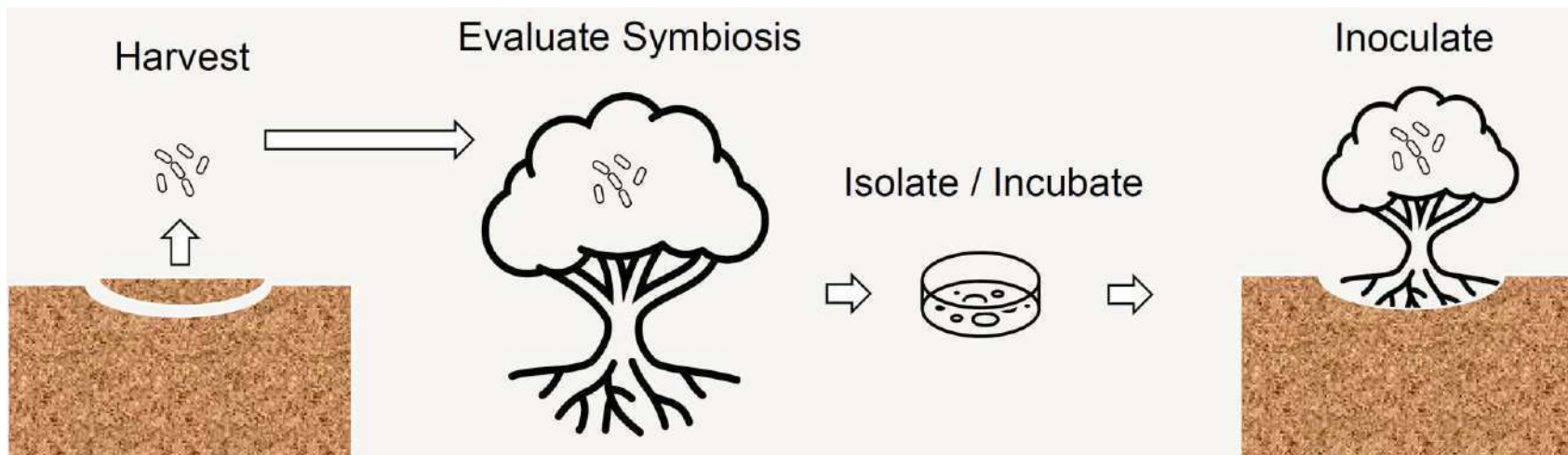
Washington, March 2024



The U.S. Army Engineer Research and Development Center (ERDC) sponsors programs on the remediation of sediments within BU projects.

One such project focuses on contaminant-specific degrading bacteria residing in dredged sediment to adapt them for use as plant inoculants.

If bacteria that can degrade emerging substances like PFAS are found and isolated, enhanced rhizo-degradation in BU sediment applications (wetlands, meadows, shallow lakes) can accelerate clean up.



Deltares

Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

The program that was mentioned most as a stimulant for BU of sediments was the Great Lakes Legacy Act.

Great Lakes Areas of Concern



32 Great Lakes Legacy Act Cleanups Completed

Indiana

- [East Branch - Grand Calumet River AOC](#)
- [Roxana Marsh - Grand Calumet River AOC](#)
- [Stateline - Grand Calumet River AOC](#)
- [West Branch - Grand Calumet River AOC](#)

Michigan

- [Black Lagoon - Detroit River AOC](#)
- [Division Street Outfall - Muskegon Lake AOC](#)
- [Former MGP Site - St. Marys River AOC](#)
- [River Raisin - River Raisin AOC](#)
- [Ruddiman Creek - Muskegon Lake AOC](#)
- [Tannery Bay - St. Marys River AOC](#)
- [Zephyr Site - Muskegon Lake AOC](#)

Minnesota

- [Minnesota Slip - St. Louis River AOC](#)
- [Slip 3 and Slip C - St. Louis River AOC](#)
- [SLR Interlake/Duluth Tar - St. Louis River AOC](#)

New York

- [Buffalo River - Buffalo River AOC](#)

Ohio

- [Ashtabula River - Ashtabula River AOC](#)
- [Jack's Marine North Slip - Ashtabula River AOC](#)
- [Ottawa River - Maumee River AOC](#)

Wisconsin

- [Hog Island Inlet - St. Louis River AOC](#)
- [Kinnickinnic River - Milwaukee Estuary AOC](#)
- [Lincoln Park Phase 1 - Milwaukee Estuary AOC](#)
- [Lincoln Park Phase 2 - Milwaukee Estuary AOC](#)
- [Sheboygan River - Sheboygan River AOC](#)
- [Tyco - Menominee River AOC](#)

Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

What was a bit of a surprise was that *emerging components* like PFAS were well known and regulated for human consumption:

U.S. EPA Announces New National Primary Drinking Water Regulations for PFAS

APRIL 25, 2024

DRINKING WATER, EPA, PFAS, PFAS STRATEGIC ROADMAP

Read Time: 2 mins

On April 10, 2024, the U.S. Environmental Protection Agency (EPA) announced the first-ever legally enforceable drinking water standards for per- and polyfluoroalkyl substances (PFAS). PFAS are a group of thousands of manmade chemicals that have been manufactured and used globally since the 1940s. They are commonly found in textiles, cookware,

... both governmental parties and industry shied away from surface water and sediment regulation.

One comment was that the legacy pollutants like PCB would still take decades to clean up, another was the risk that BU would back-claw due to the need for a second clean up (no 'ne bis in idem').

Contaminated Sediment Beneficial Use Workshop

Washington, March 2024

Wrap up of the status of BU of contaminated sediments in the USA:

- Even contaminated there is potential as a resource,
- LCA's and sustainability goals are positive drivers,
- Regional programs offer opportunities
- There is a lack on upscaling experience with BU contaminated sediment applications.

Where are we now?

Beneficial Use of Contaminated Sediments – A White Paper

By - Barr Engineering Co., Deltares, & Windward Environmental LLC

Key observations based on the literature:

- Sediment increasingly is seen as a resource, not a waste
- Treatment or pre-treatment facilitates/expands beneficial use options
- Beneficial use of contaminated material more common in upland settings than aquatic
- End use affects both risk and risk acceptability
- Regional sediment management/planning facilitates programmatic approaches to beneficial use
- Techniques and applications are advancing
- Beneficial use aligns with sustainability principles
- Sustainability evaluations are becoming more common
- Approaching management options through sustainability evaluation creates opportunities
- Calculating lifecycle costs facilitates beneficial use
- Stakeholders may draw valid but contradictory conclusions regarding acceptability
- Improved communication/engagement can reduce stigma
- Regulatory flexibility to allow adaptive management (to control risks and enhance rewards over time) is foundational to achieving the social, economic and environmental benefits of beneficial use
- Questioning conservative biases in screening-level risk assessments will enable risk characterization and management decisions that provide greater social, economic, and environmental benefits.

Recent EU policy developments – Soil monitoring law

The EU Soil strategy (2030) is covered by Julia Gebert.

But good to recap that there will be a Soil monitoring and resilience directive, to be implemented in law.

The status of sediments in the soil strategy and soil monitoring are not yet clear (only mentioned under management of flood risks and the impacts for the soil-sediment-water system), so if and what components to monitor in sediments is not yet defined.

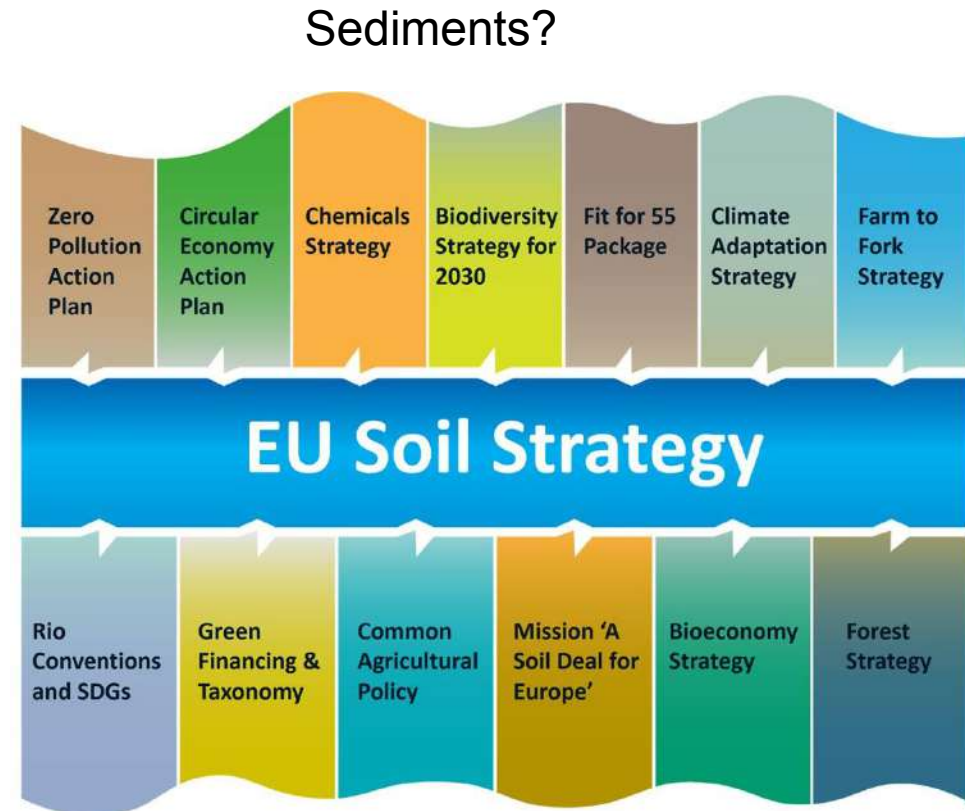


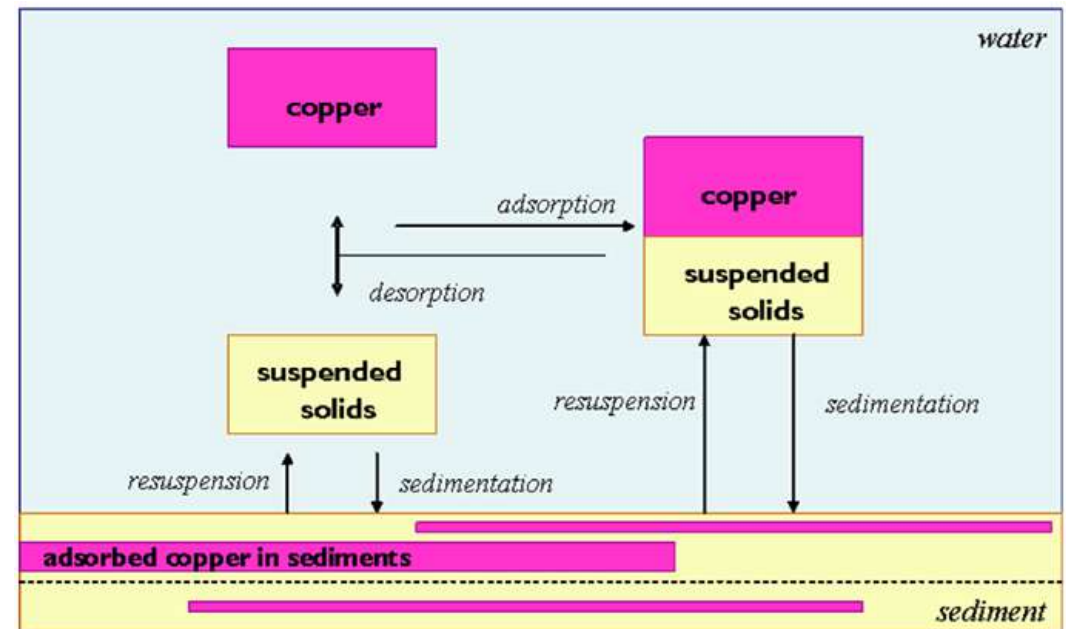
Figure 1: links between the EU Soil Strategy and other EU initiatives

Recent EU policy developments – WFD

However, getting towards the end of the 3rd WFD management cycle in 2027, meeting the WFD water criteria is becoming more and more important.

Sediments are seen as a source for uptake and release of contaminants, therefore contaminant concentrations in sediments are deemed relevant.

A recent (November 2023) EU committee decision to set an *EQS for TBT in sediment based on the WFD EQS in surface water* illustrates that sediments, and therefore the BU of sediments, can be impacted by the WFD.



Equilibrium partitioning between water and suspended solid and water and sediment

Recent EU policy developments – WFD

Deltares is now screening the potential impact of contaminants in sediments for:

- All 33 priority substances
- 70 Dutch specific WFD substances
- 33 PFAS components
- 8 new substances of possible concern
- 5 types of waterbodies

What helps is that in the Netherlands there is a WFD covering model to assess the impact of contaminant sources (<https://www.immissietoets.nl/berekening/immissietoets#/berekening/immissietoets>).

The outcome of this screening could be that the quality of sediments suitable for BU can be waterbody specific.

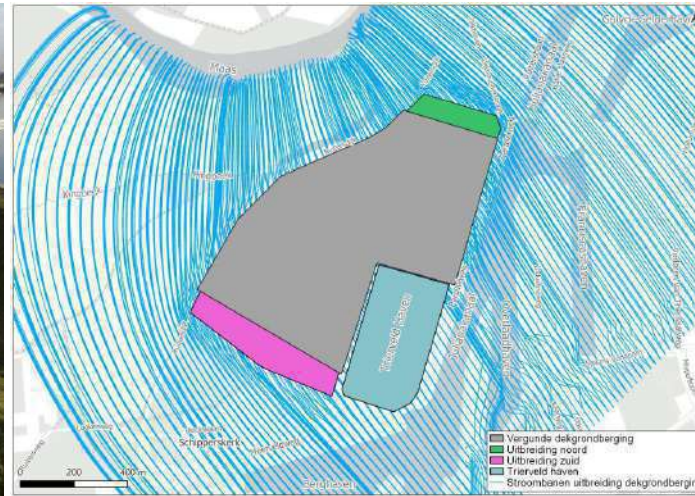
Recent EU policy developments – WFD

An example for BU of sediments (and soils) with PFAS near a riverbank:

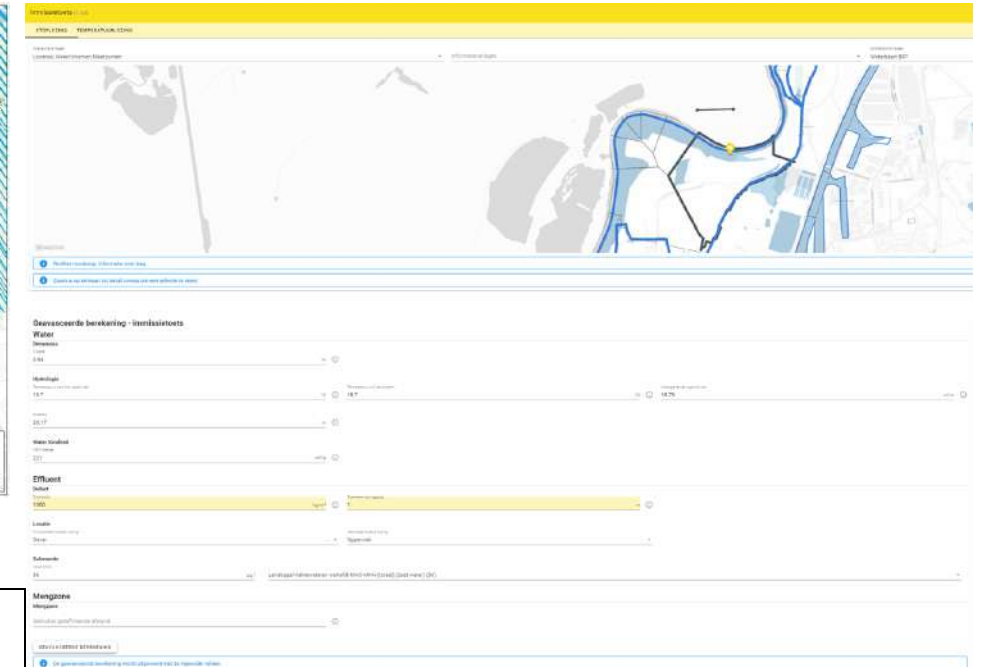
The site



Groundwater flow



Immission -> assessed



Immission -> approved

Overzicht voor		Tmax =	600			
		achtergrond conc. =	0.00160	(ref. Eijsden)		
Maximum immissietoets		PFOS		JG-MKN	MAC	
	jaarvrucht	conc.				
Tijd (Jaar)	gram/jaar	µg/l	µg/l	0.00065	36.0	
			significantietoets	normtoets JG	normtoets MAC	
600	1.13	0.00119	-0.000004	0.00160		
voldoet?			ja	achtergrondwaarde	ja	

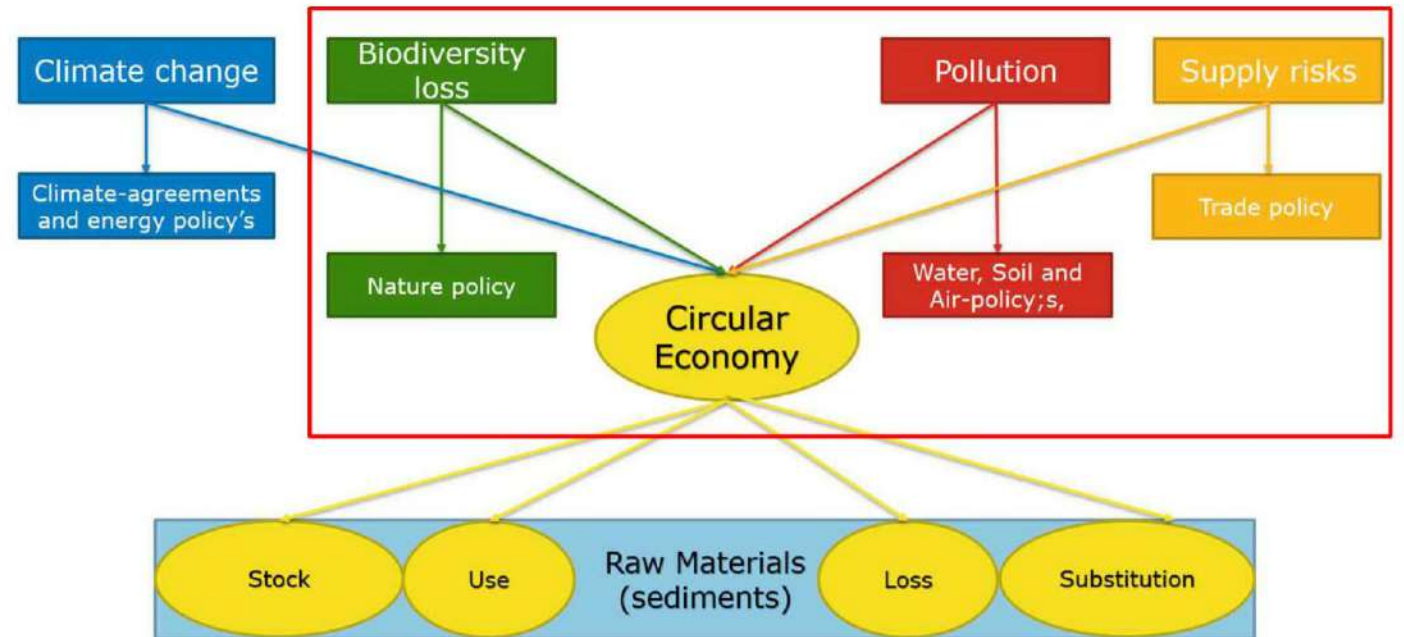
Recent EU policy developments

BU of sediment from an end user perspective (RWS)

At the CEDA dredging days (May 2024)
Pieter de Boer presented the following slides



Position of Circular Economy in regard to societal challenges and policy theme's



Recent EU policy developments

BU of sediment from an end user perspective (RWS)

At the CEDA dredging days (May 2024)

Pieter de Boer presented the following slides



2. Circularity of sedimentmanagement and dredging

- CE is **a tool** for reaching our global goals for sustainability.
- CE addresses the scarceness (of resources) of raw materials as well as the environmental effects of mining (dredging) and use of those materials.
- CE is about the use and lifecycle of (raw) materials. The general goals are:
 1. Protection of **stocks**;
 2. Reduction of negative environmental **impact** of mining (dredging) stocks;
 3. Retention of the **value**. High quality use of the material (maximise the value).
- Action is needed to reach the general goals of CE and for improvement of the sustainability of sediment management and dredging projects.

Recent EU policy developments

BU of sediment from an end user perspective (RWS)

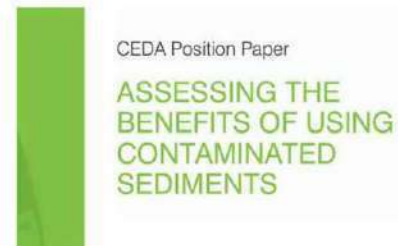
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3. Conclusions and outlook.

- The concept of Circular Economy is a framework that can help to improve the sustainability of sediment management and dredging projects.
- EU Regulations such as the The WasteFD and WaterFD already are in place to facilitate sustainable sediment management, but need to be elaborated.
- Knowledge of "the sector" on beneficial use of DM and on waste management options is available for this elaboration of the regulations!



- No time to waste!

Recent EU policy developments

SedNet contribution

To close this session:

Several SedNet members have contributed to the common implementation strategy for the Water Framework Directive on **Integrated sediment management** - Guidelines and good practices in the context of the Water Framework Directive.

The principles here should be leading for BU, including the evaluation of the risk of contaminants.

https://environment.ec.europa.eu/system/files/2022-09/CISdocumentsedimentfinalTO_BE_PUBLISHED_1430554724.pdf

COMMON IMPLEMENTATION STRATEGY
FOR THE WATER FRAMEWORK DIRECTIVE
(2000/60/EC)



Integrated sediment management
Guidelines and good practices in the context of the Water Framework
Directive

LD

Landside Treatment and Disposal



01

Sediment management

02

Landside treatment

03

Disposal and beneficial use

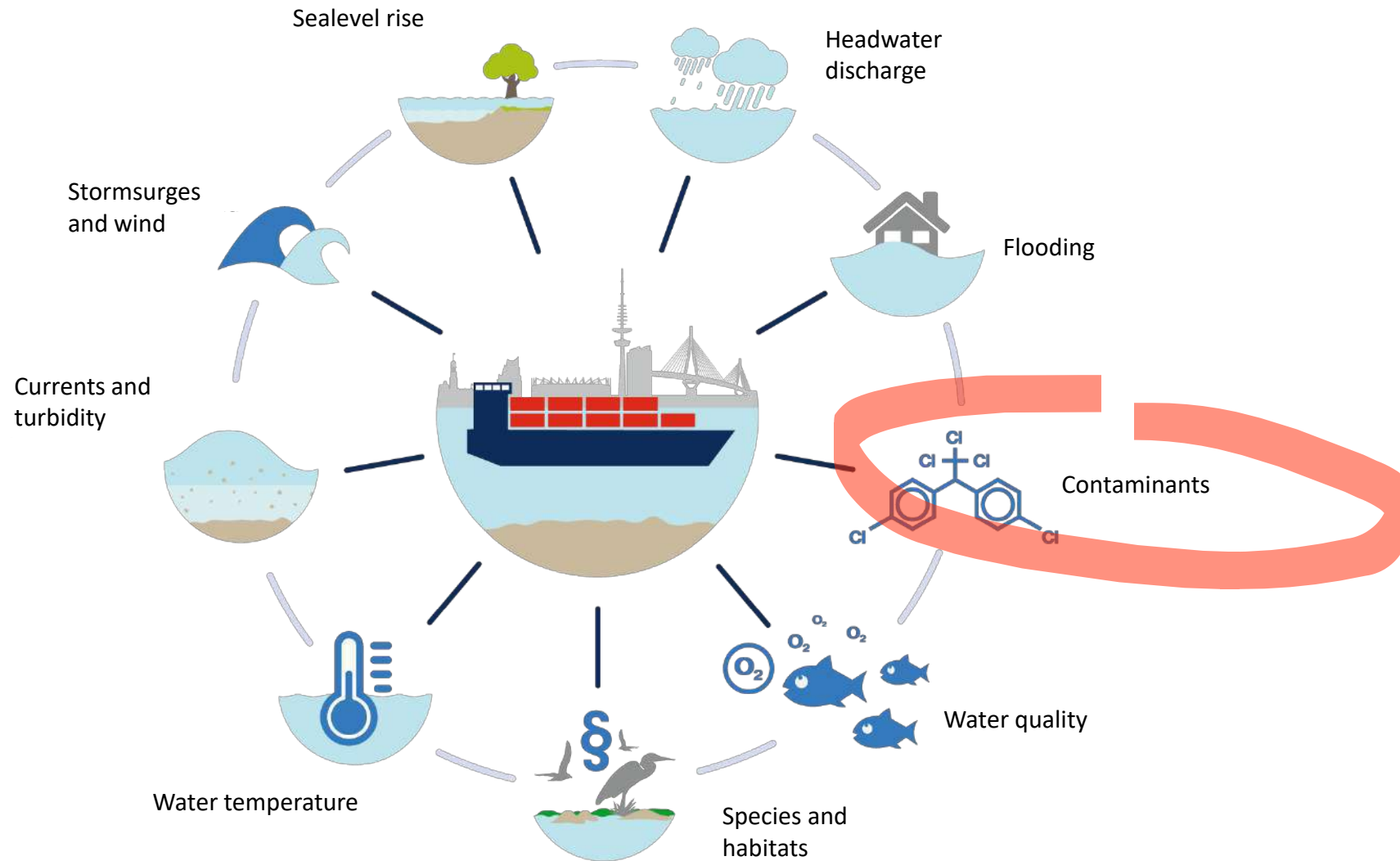
01

Sediment management in the
Port of Hamburg

Accessibility to the port



Influencing Factors



Baltic Sea

North Sea

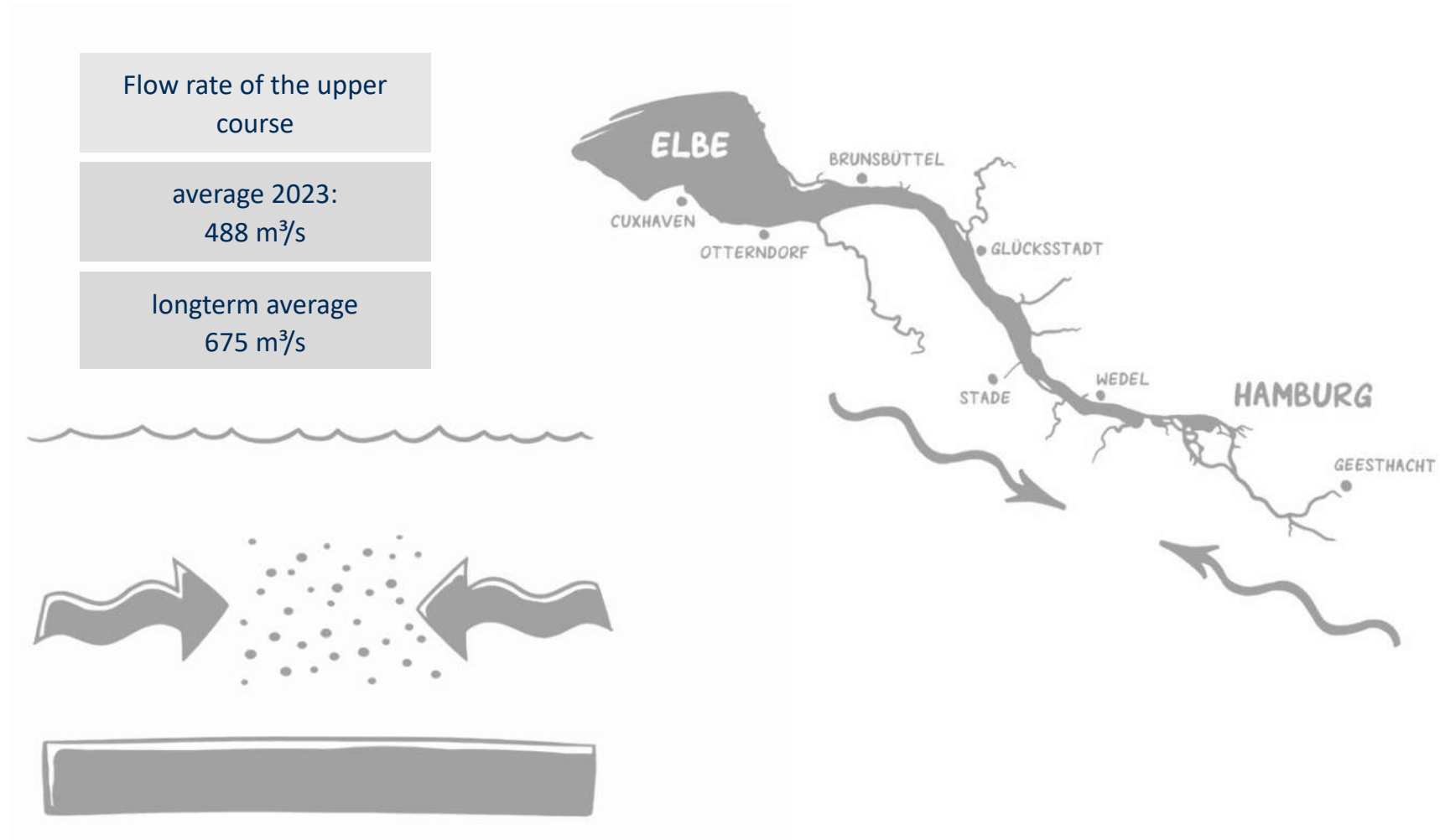
Hamburg, Germany

Berlin, Germany

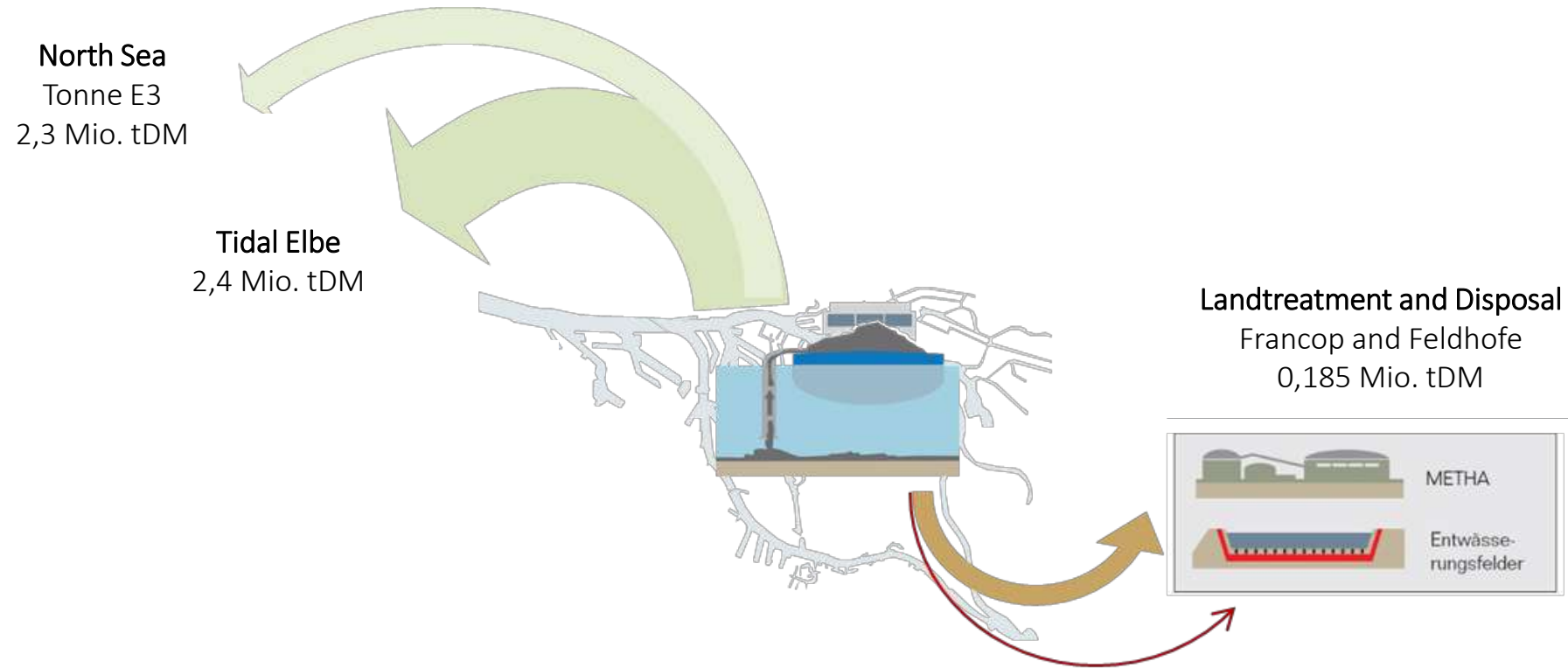
Giant Mountains,
Czech Republic

Prag, Czech Republic

Sediments from the upper course of the Elbe river and the north sea



Sediment fluxes in 2022 – Port of Hamburg



02

Landside treatment

Receiving of dredged material



Treatment of harbour sediments



© HPA

Beneficial use or disposal of treated sediments



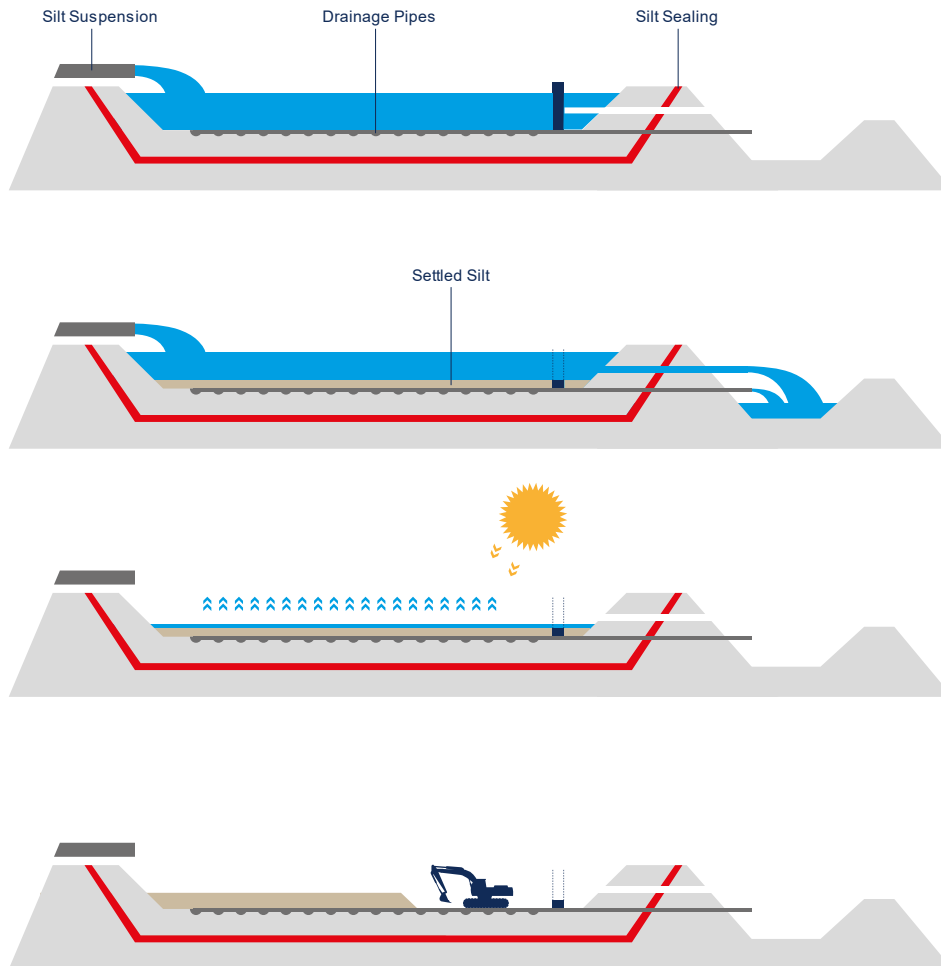
© HPA, Michael Lux

DM Treatment - Dewatering Fields Moorburg



- Area size of dewatering fields: about 100 ha
- Field size: 2 - 4 ha
- Throughput capacity: up to 250,000 m³/a

Operation Principle of the Dewatering Fields



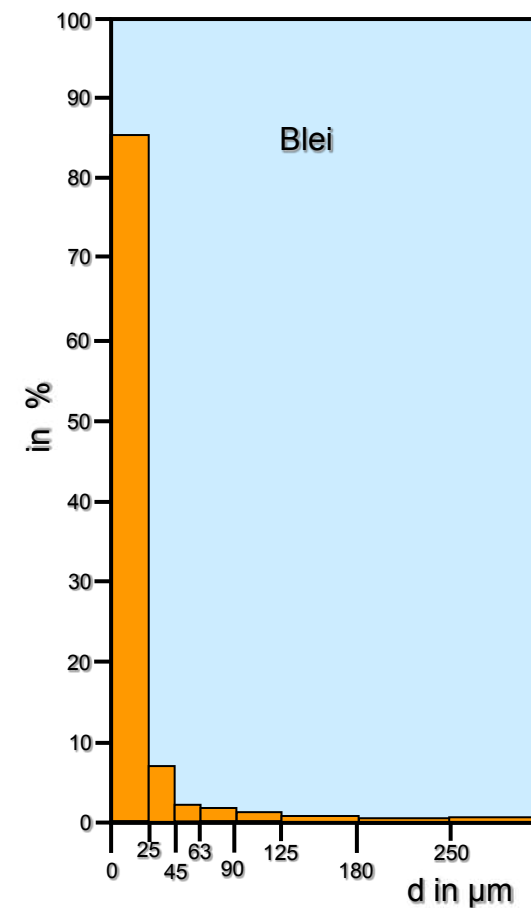
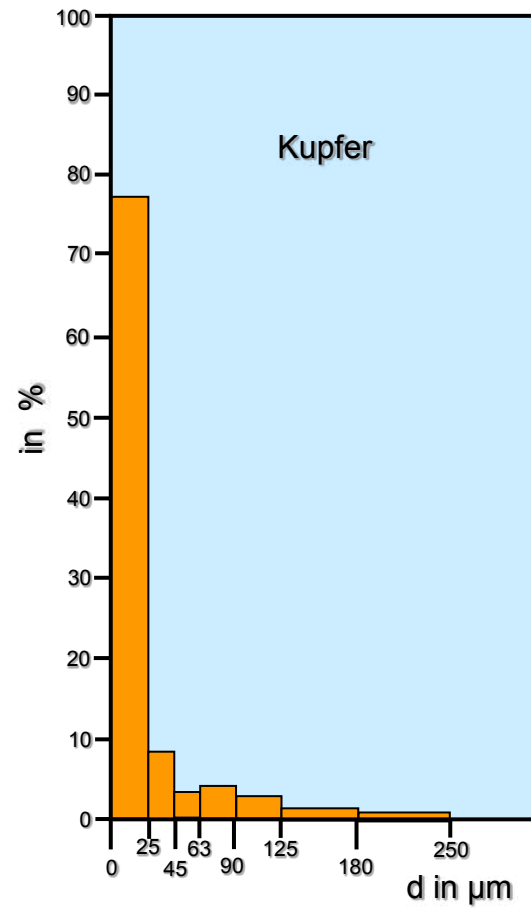
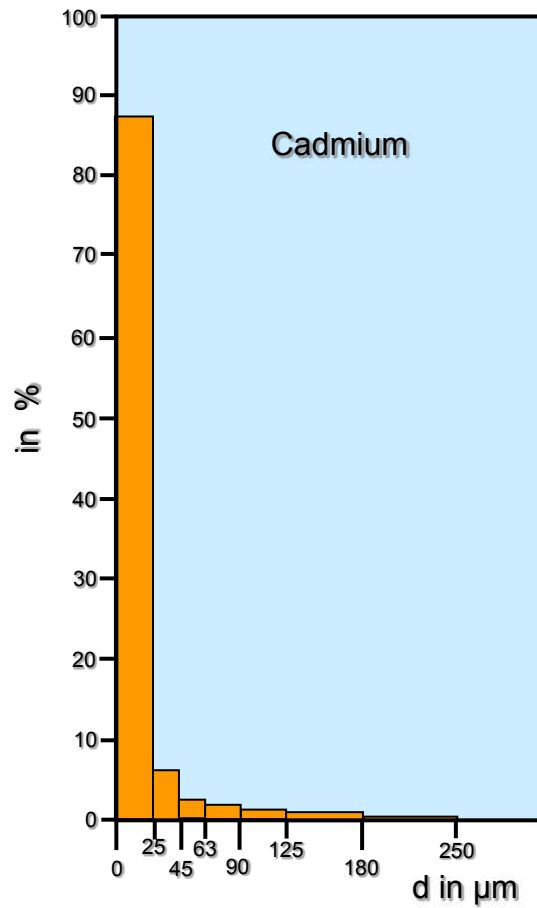
- Filling of dewatering fields
- Remove Supernatant water
- Natural dewatering by sun and wind
- Remove and transport to final use

Dredged Material Treatment Plant - METHA

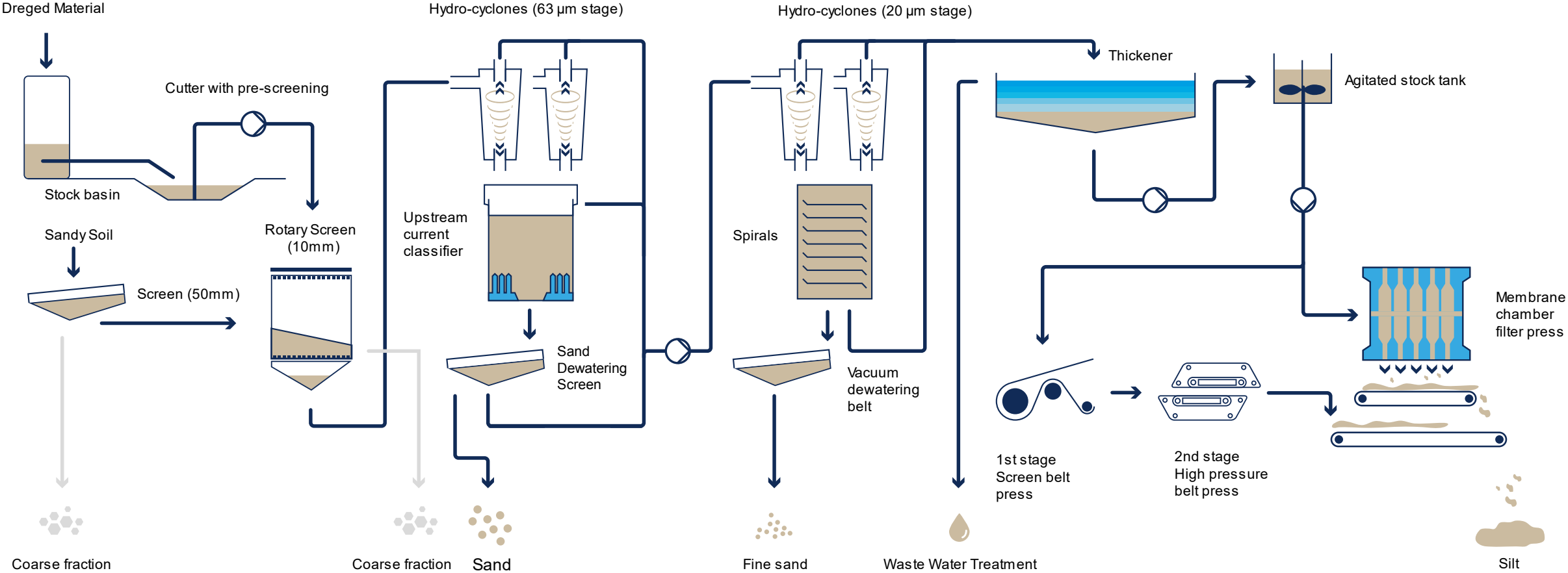


- Operation phase since 1993
- Annual throughput up to 230.000 tDM/a

Classification of dredged sediments



Operation Principle of the METHA



Classification



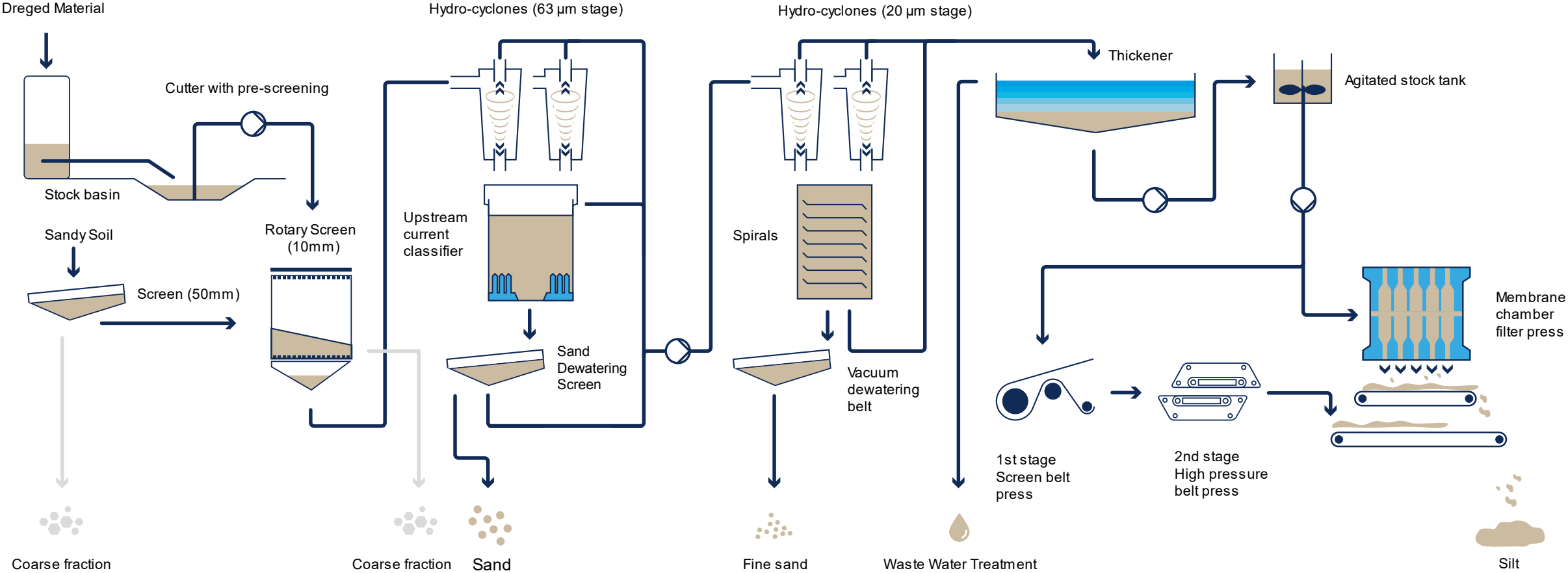
Classification - Hydrocyclones and upstream classifiers



Classification - Sand dewatering screens



Operation Principle of the METHA



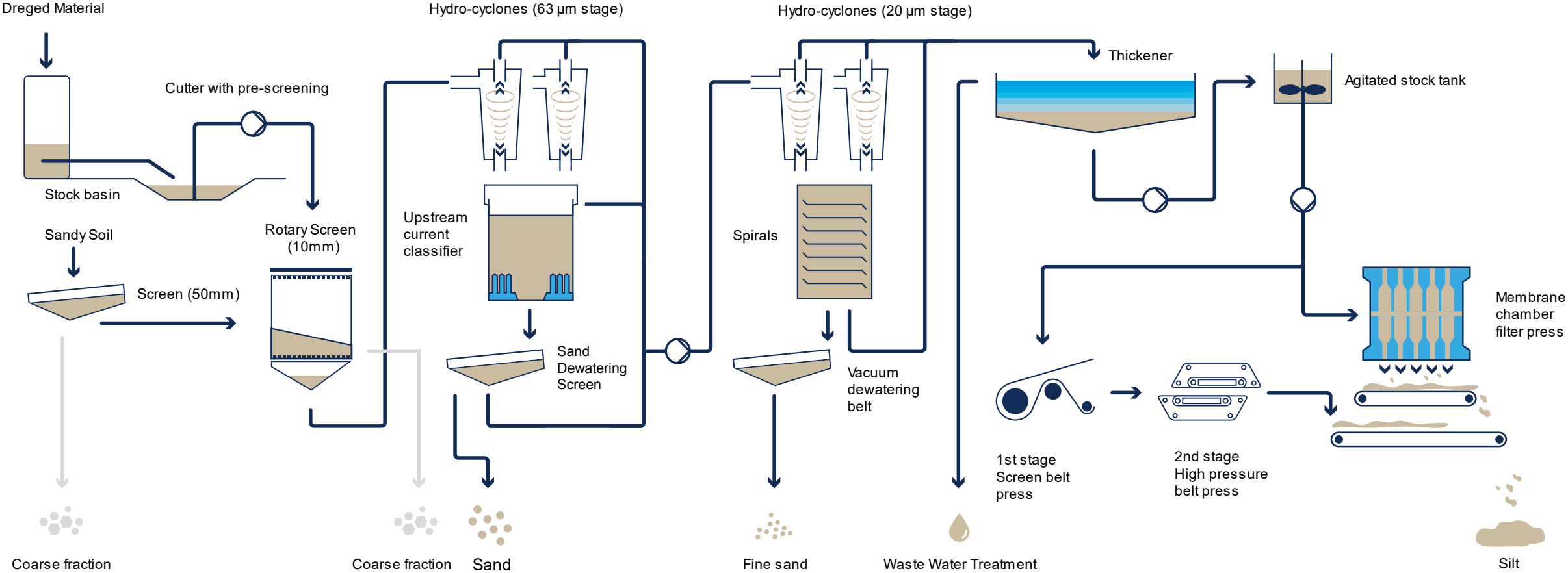
Classification - Thickener



Classification - Thickener



Operation Principle of the METHA



Dewatering



Dewatering - Belt press



Dewatering - High pressure belt press



-
- Development of the technology: 1987 - 1992
 - Commissioning: March 1993
 - Annual throughput: 230.000 tDM
 - Investment costs: about 70 Mio. € (1993)
 - Operation costs: about 14 Mio. €/a
 - Staff: 96 employees
 - For nearly 20 years the METHA plant had been the one and only dredged material treatment plant worldwide. Since 2011 there is a comparable facility in Antwerp in operation.

03

Disposal & Beneficial Use

DM as sealing material on disposal sites



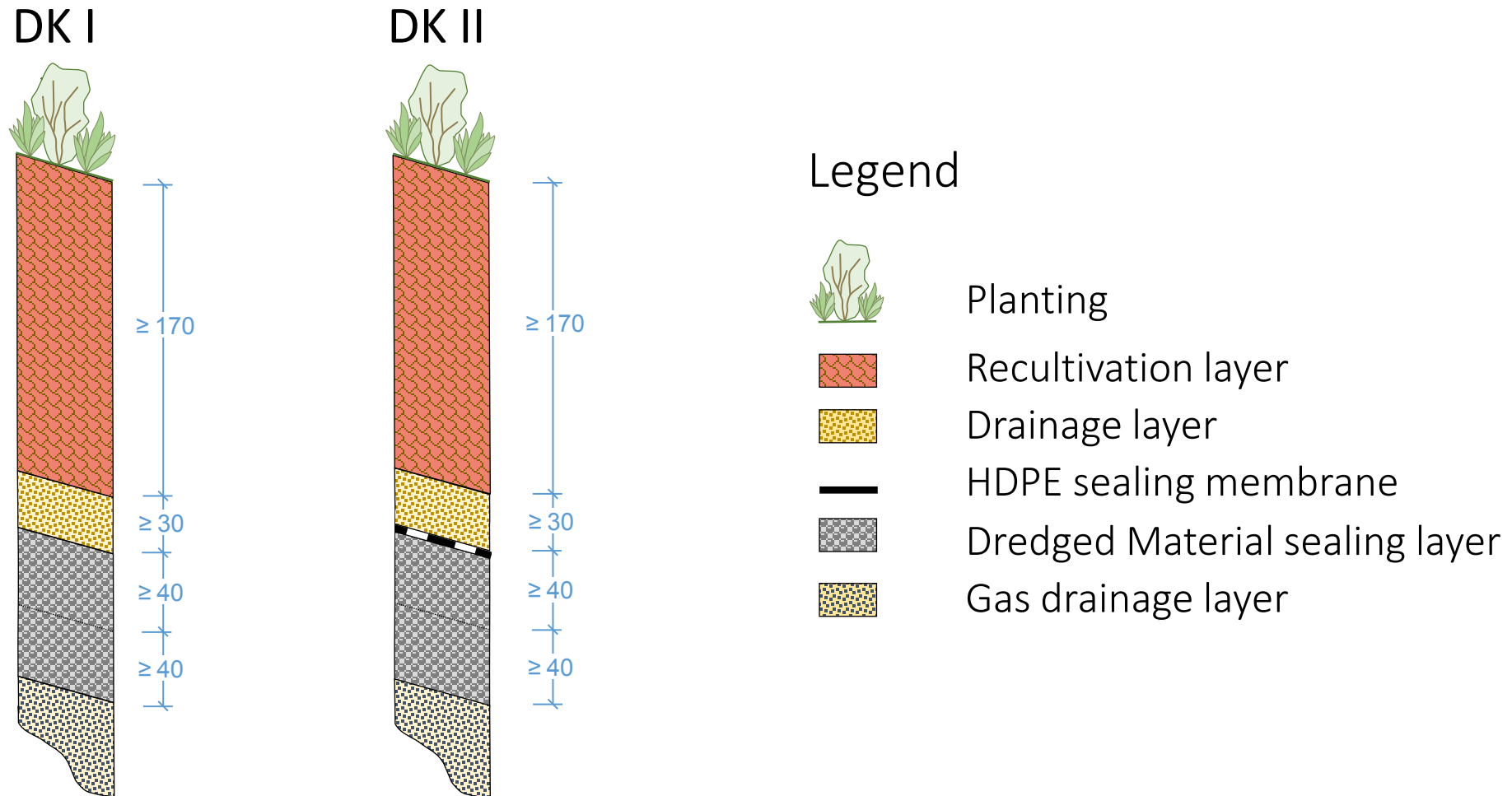
- Disposal site Francop
- Capacity ca. 9.000.000 m³
- Future use public park
- Closed in 2020

DM as sealing material on disposal sites



- Disposal site
Feldhofs
- Capacity
7,000,000 m³ DM

DM as sealing material on disposal sites

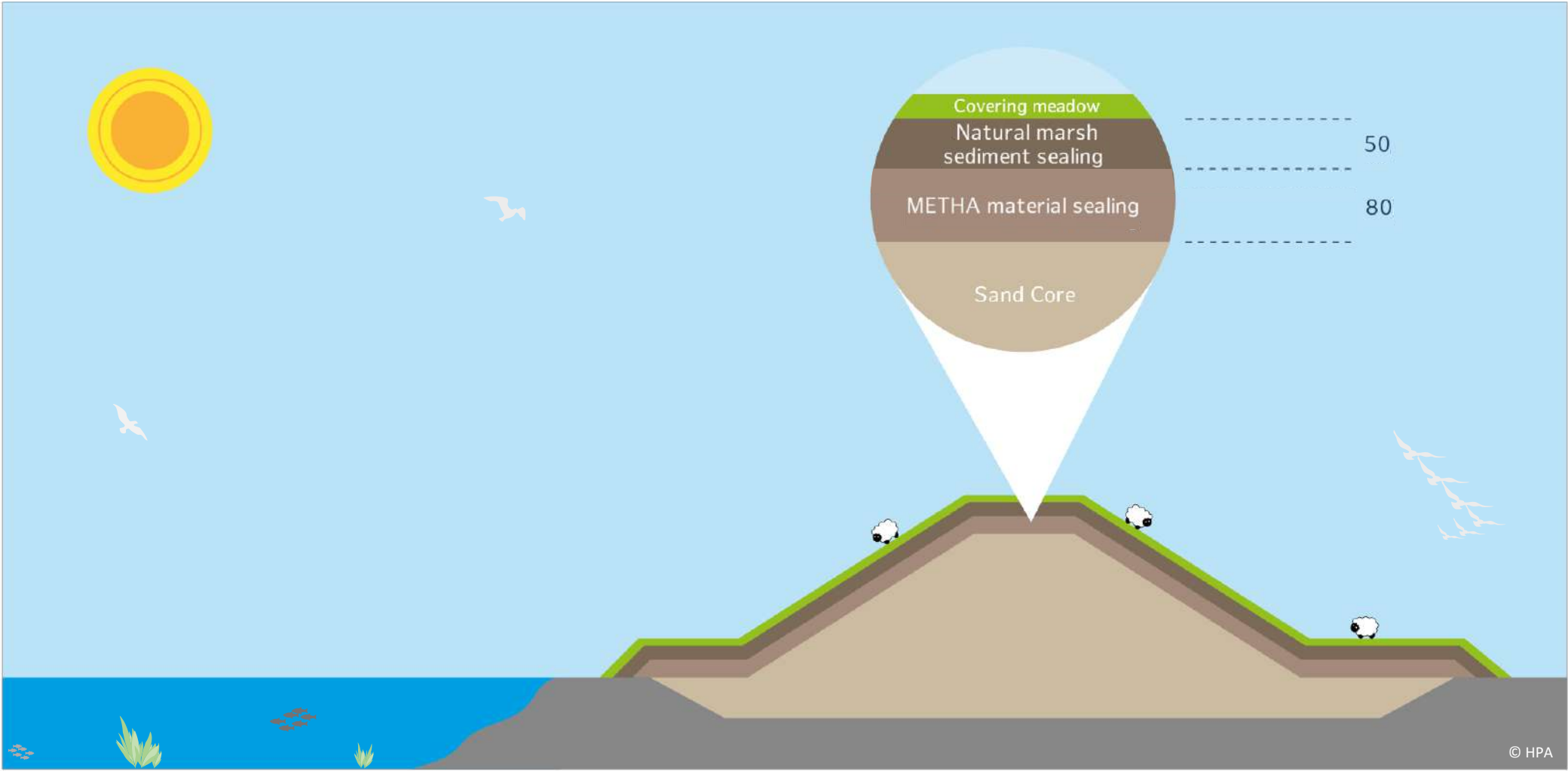


DM as clay substitute in dike construction



- Pilot dike construction using METHA Material below a layer of natural marsh sediment at Ellerholzkanal, Hamburg
- Built in 2004

DM as clay substitute in dike construction

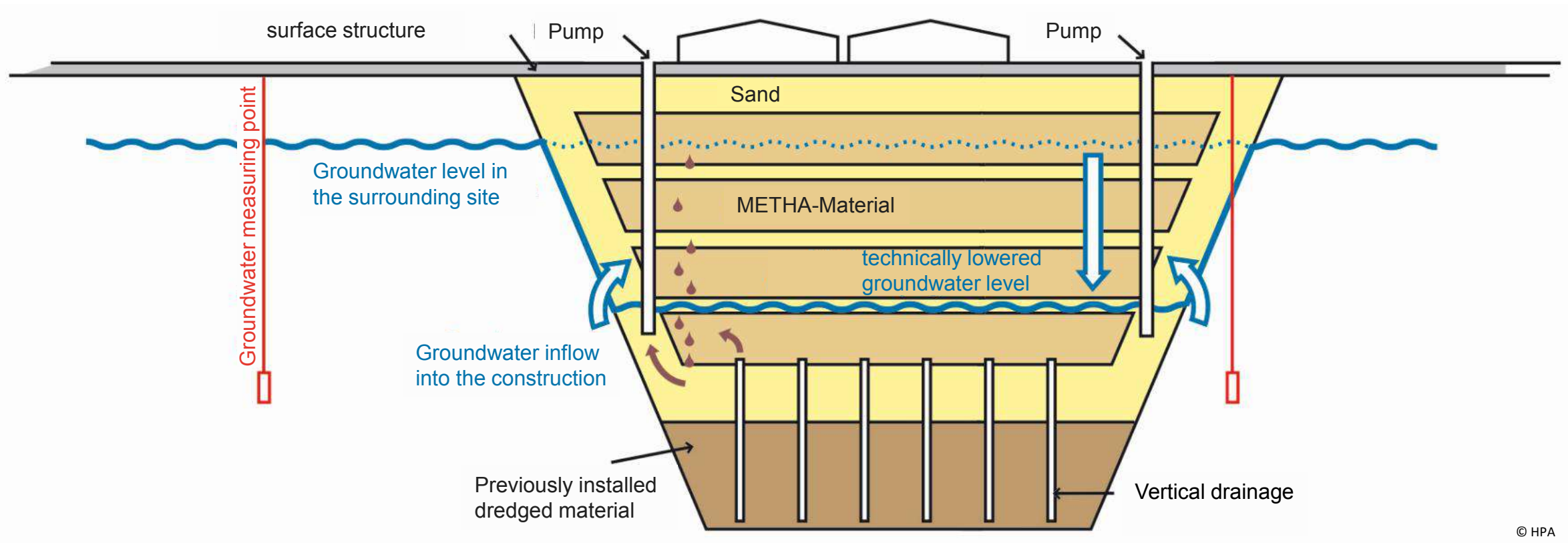


Silty and sandy DM in backfilling measures

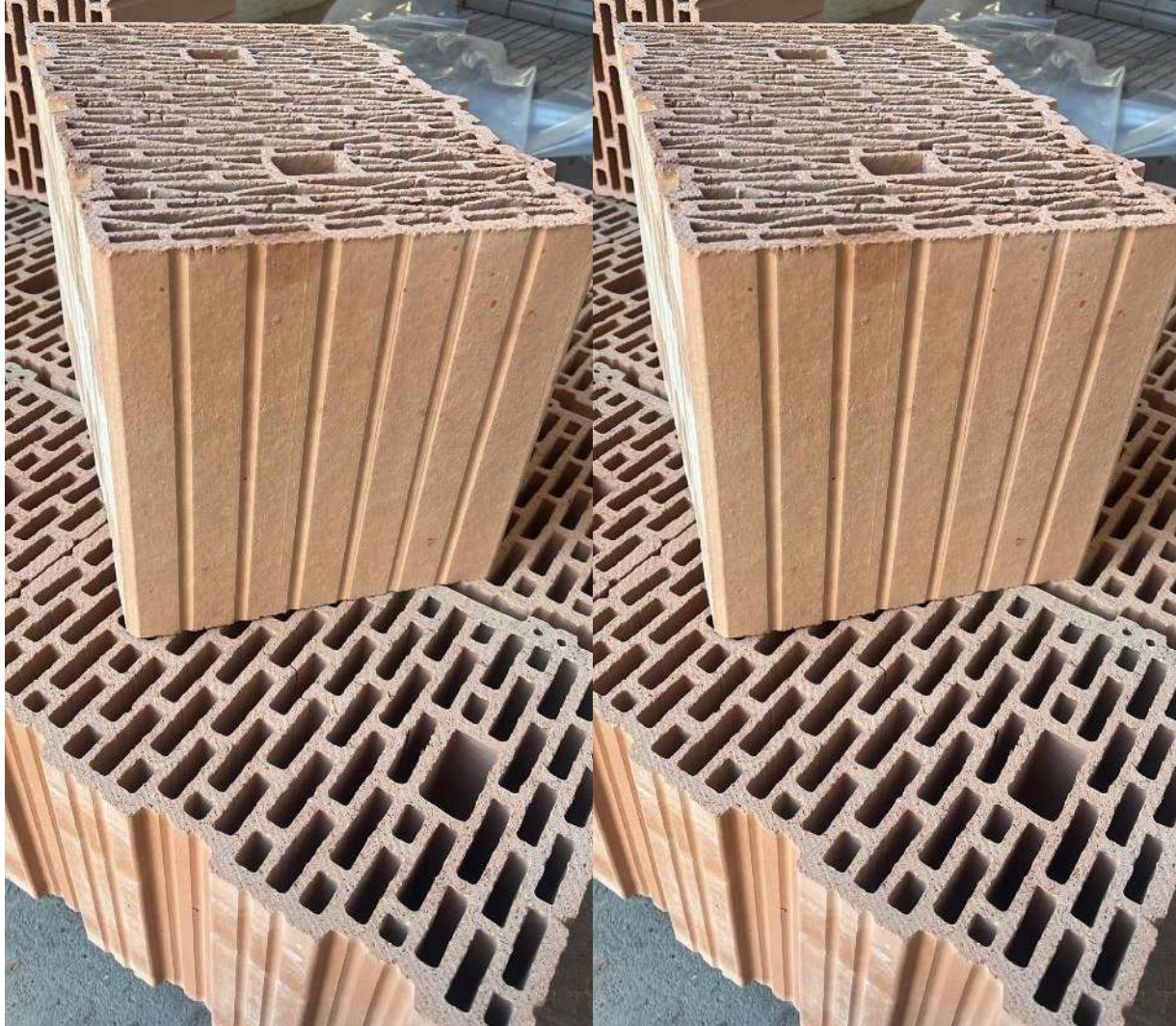


- Area: 8 ha
- 290,000 m³ METHA-Material
- 420,000 m³ Sand
- Target Hight: + 8.00 m
- Built in 2013 - 2016

Silty and sandy DM in backfilling measures



Silty DM material in the ceramic industry



Leightweight
Aggregat Production





Karsten Lehmann

Hamburg Port Authority AöR

Neuer Wandrahm 4

20457 Hamburg

Tel.: +49 40 42847-7242